

ATTACHMENTS a32KU (STANDARD)
AND a32KU1 (DUPLEX)

COMBINED SPACING ATTACHMENT

This is designed to save keyboard paper and to increase caster output by combining the justifying spaces with the first character in a word. Normal spaces (minimum space plus justification) or combined spacing can be instantly arranged according to the requirements of the work to be set.

The attachment consists of a special paper feed valve bracket, unit wheel stop, a switch, the necessary pipes and screws, and two keybars designated 1—15 O.S.

To fit the attachment: remove paper feed valve bracket a11kC1k, paper feed valve bracket screws (4) 11kC3, piston block plug screw 29kC7 (from the lower hole at rear of piston block), em rack slide b5kBlk, unit rack abutment bracket d27kB5 and its screws (3) 27kB7.

Assemble the connector 89kC3 into the lower hole at rear of piston block, taking care not to damage the hole for the switch piston 29kC9 by using undue force. Assemble switch xa89kC to connector and lock it in a level position.

Assemble the unit wheel stop housing 93kB2 and the unit rack abutment bracket d27kB5, securing both with the screws (2) 93kB4 and (1) 27kB7. It may be necessary to file the unit rack abutment bracket to clear the housing.

Fit the pipe a88kC1 to the cover a11kC10, then assemble the complete paper feed valve bracket a11kC1k, valve 10kC1 and lever 10kC2 to the piston block, using the screws (2) 11kC15 and (2) 11kC3. Replace the remainder of paper feed mechanism and connect remaining air piping. Do not replace the em rack slide until adjustments are completed.

To adjust the attachment, the centre of the teeth on the unit wheel stop must be .005" to .008" below the centre of the teeth of the unit wheel when in mesh. This ensures that the unit wheel is pulled back by this amount when the stop engages with the wheel. Adjustment is made by filing the seatings on the housing 93kB2.

Replace the em rack slide and see that the em rack stop handle b6kBl clears the housing and any other parts of the attachment.