

a19Kc1, bell bracket b1Kb2K, both front cover plates 20Kc1 and 20Kc2, justifying scale pointer g14Kb1 together with rack b14Kb3, justifying scale pointer operating lever stud split pin a17Kb7 and washer a17Kb8, and the punch bar lever bracket b34Kc7.

The attachment is sent from our Works with its internal parts assembled in position and held by wire. Carefully note how these parts are arranged before removing the wire.

Remove all levers and other parts from the punch bar lever bracket b34Kc7, and assemble them upon the new bracket c34Kc7, with the exception of the left-hand punch bar lever 34Kc2. The fulcrum rod 34Kc13 must pass through the various levers of the attachment, these levers being kept in the same relation to one another as when received.

Fit the return spring hook plate 34Kc26 under the heads of the two left-hand liner separator screws a34Kc16, so that the return spring 34Kc25 will be aligned, when fitted on the plate 34Kc26, with the spring post on the punch bar lever b34Kc2. (This spring hook plate will not be required if the Unit Adding Attachment b8Ku is already fitted, as the spring 34Kc25 will be attached to the end of the lifting arm guide pin 77Kb52.)

See that all working parts move freely. Place the punch bar lever bracket c34Kc7 into the paper tower, noting that the punch bars and punch bar levers are properly positioned in relation to one another and with the punch bar separator a35Kc9.

Fit the special justifying scale pointer lifting pawl a16Kb1 in place of the standard lifting pawl 16Kb1. Assemble the special front paper tower cover b20Kc1, so that the front end of the rocking lever a86Kc1 projects through the long slot in the cover. The right-hand end of the operating lever a17Kb1 must be below the projecting rocking lever a86Kc1, whilst the lower end of the operating lever link 17Kb14 must fit upon the pointer operating lever stud a17Kb6, and be secured by the split pin a17Kb7.

Replace the justifying scale pointer g14Kb1 and rack b14Kb3, small front cover plate 20Kc2, bell bracket b1Kb2K, rear cover a19Kc1 and stop bar case. Turn on the air supply.

With the operating lever handle a85Kc3 in its forward position and any key depressed, adjust the pointer operating lever eccentric bush 17Kb11 until slight play exists between the