

If the keybanks are not equipped with adaptable justifying space button levers (b6KA9K and b7KA9K) it will be necessary to fit them. Place the keybank upon a bench, buttons downwards, and with the top of casting overhanging the edge of bench. Remove the four screws (6KA3 and 6KA5), and lift the complete bank of button levers out of the casting, holding the brackets (a6KA2 and a6KA4) securely and keeping them pressed towards one another, so that the rods, button levers, etc., will not fall away. Place this assembly upon the bench, then bind some strong string around it to prevent the brackets coming apart and so dropping the rods. Place this frame upon some pieces of wood so that the button levers are just clear of the bench and carefully push the button lever fulcrum rod 6KA11 (which carries the justifying space button lever b6KA9K), out of place. This may be done with the aid of a thin screwdriver or a piece of steel rod, and it will be noted that the fulcrum rod will only travel towards the middle or inside edge of the bank. As the fulcrum rod is removed, take care of the button levers which will become detached, so that they may be re-assembled in their correct order. Remove the old justifying space button lever, and apply the adaptable justifying space button lever; then replace the fulcrum rod. Note that the button levers are correctly positioned, that the fulcrum rod sleeve 6KA12 (or 7KA12) is replaced, and that the reduced end of the fulcrum rod fits in the hole provided for it in the keybank bracket a6KA2 (or a7KA2, as the case may be).

Carefully remove the binding, replace the complete frame in the casting, and fix with the screws.

The finger plates (b6KA16 and b7KA16) should be removed from the displaced justifying space button levers and fitted to the new ones.

If 5-unit variable space keybars are not fitted in the keybar frames, they should be incorporated. These keybars should be placed in the right-hand position and the 6-unit variable space keybar should be extracted to provide the necessary room. To do this, place the frame upside down upon a bench, remove the two screws (a9KA10 or a8KA10), and the front guide (c8KA9K or c9KA9K). Exchange the keybars and replace the guide and screws.

The attachment will then be ready for use.