

the ninety-em scale g9KB1 upon the slide, using the screws a9KB3 and clips a9KB5 which were removed from the sixty-five em slide. Now fit the em rack stop rack hook 7KB2 and spring 7KB3 to the slide a5KB7K and place the long em rack stop rack a7KB4 into position inside the slide and fit the adjusting screw b8KB1.

Fit the unit wheel standard cap f46KB5K and bell bracket xa1KB. Place the em rack a4KB4K in position upon the slide a5KB7K and fit the complete slide assembly on to the machine. Make any necessary adjustments according to those given for the standard machine.

### ATTACHMENTS d5KU AND e5KU1

#### JUSTIFYING SCALE AND COPY ILLUMINATOR, STANDARD KEYBOARD

This attachment consists of a lamp and lens housing to enable the justifying scale to be illuminated and its figures magnified, when the em rack pointer is located within the justifying area. Included also is an electric lamp holder to enable the copy to be illuminated.

#### FITTING

As sent out, all electrical contacts are wired correctly. These should be noted, so that if any are removed they may be replaced correctly.

The method of fitting the copy lamp, which is part of this attachment, is described in the chapter entitled a25KU and b25KU1 with one exception. The copy lamp cord plug is fitted into the socket 88KB1 or a88KB1 instead of direct to the supply mains.

Disconnect the illuminator lamp cables (2) b66KB3 from switch box b63KB1 after removing covers a63KB2. Fit cable insulator 66KB4 into the hole in the base just below the bell bracket. Thread the cables through the insulator from inside the base c1KA1. Fit plug socket bracket a90KB1 on the inside left-hand wall of the base c1KA1 (as viewed from rear of machine), securing it with the screws (2) 90KB3, using the two screw holes to be found in the appropriate place.

Next fit the cable clip 67KB6 by its screw 67KB7 in the hole provided in the same side wall of the base. Place the plug