

equipment beyond ensuring that the switch knife 65KB1, lamps (75KB1—Edison screw fitting, or a75KB1—bayonet cap fitting), and attachment plug (67KB1—Edison screw fitting, or a67KB1—bayonet cap fitting) are making good electrical contact.

When it becomes necessary to remove the piston block base e56KC1 proceed to take off the paper towers, piston lever blocks, unit wheel standards and piston blocks. To detach the bell brackets completely, switch off the electricity supply, and then remove the switch box covers a63KB2 by taking out their screws a63KB3, and disconnect the electric wires by unscrewing the switch box binding screws a63KB22. Remove the signal lamps (75KB1 or a75KB1, as the case may be). Take out the 35 valve bank plungers a41KC12 by detaching valve bank air filter and cap, removing the four long screws 41KC9 and the nine short screws 41KC10 to do so. The four piston block base screws (58KC1 and 58KC2) should be taken out. The base may now be removed, and it is advisable to have assistance when doing this. To reassemble the piston block base, proceed in the opposite order to that described above. It should be noted that the right-hand unit wheel standard should be removed from the machine first when taking down, and the left-hand unit wheel standard should be assembled first when rebuilding.

## KEYBOARD ATTACHMENTS

The following pages are devoted to a brief description of the uses of the various attachments manufactured for the keyboard, together with instructions for fitting them to the standard machine.

### ATTACHMENT 1KU

#### UNIT WHEEL POSITIONER

The object of this attachment is to facilitate the manipulation of the unit wheel when tabular composition is being set, or in any other circumstance requiring the unit wheel to be moved.

This attachment consists of a knurled knob, mounted in front of a pinion which may be meshed with the teeth of the unit wheel. The knob and pinion, in one piece, are fitted on a shaft which allows them to revolve and to slide in or out of