

cover (front) 20KC1, and small cover (front) 20KC2, bell bracket (complete) xa1KB, and replace stop bar case.

(31) TO REMOVE PAPER FEED WHEEL SHAFT 13KC9

Remove paper feed rod 9KC1, paper feed wheel shaft knob 13KC10, paper wind lever driving rod a21KC7, paper feed release plate link b8KC2 and paper feed release plate spring 8KC4. Disconnect paper feed ratchet detent spring 5KC3, paper feed ratchet pawl spring 6KC3 and the ratchet pawl spring 7KC2. Loosen the rear paper feed pawl ring adjusting screw 3KC2, and remove the paper feed pawl ring screws 3KC3 and 3KC10. When taking out the upper screw 3KC3 adjust the position of the paper feed release plate so that the screw clears it. It will be noticed that the paper feed ratchet stop pawl guide a7KC3 comes away with this screw. Remove the paper feed pawl ring 3KC1K together with paper feed pawl lever a2KC1 and paper feed release plate 8KC1K. The pawls a6KC1K, 5KC1K and 7KC1 must be kept clear of the ratchets during this operation. Drive out the dowel 13KC3 from left-hand paper feed wheel b13KC1K, selecting the small end and using a suitable pin punch. The paper feed wheel shaft 13KC9 may now be drawn out and the left-hand paper feed wheel removed through a recess towards the rear.

(32) TO REPLACE PAPER FEED WHEEL SHAFT 13KC9

Place left-hand paper feed wheel b13KC1K into position in the paper tower. Enter the paper feed wheel shaft 13KC9 into the tower from the right and press the left-hand paper feed wheel on to the shaft. Make certain that the wheel is in exactly the same position as it was before removal and that the reamed taper hole for dowel 13KC3 is correctly aligned to receive it. Then drive the dowel home firmly with the aid of a pin punch.

Assemble the paper feed pawl ring 3KC1K (with paper feed release plate 8KC1K and paper feed pawl lever a2KC1 in their relative positions), and place it on the paper feed wheel shaft. Hold the pawls 5KC1K, a6KC1K and 7KC1 clear of paper feed ratchets 13KC5 and 13KC6 whilst positioning these parts. When the ring is in position fit the upper screw 3KC3 into its hole, with the stop pawl guide a7KC3 under its head, and then replace