

PROCEDURE

Adjust the pointer g14KB1 so that the indicating rectangle on the pointer g14KB1 is occupying the correct position to allow the required square on the justifying scale to be easily read.

Second

OBJECT

That the lines on the scale 61KB11 shall register with the horizontal lines on the justifying scale.

PRELIMINARY

Turn on the air. Loosen the three screws a61KB14.

PROCEDURE

Move the scale 61KB11 up or down until the horizontal lines on it are registering with those on the justifying scale.

Tighten the three screws a61KB14.

**REMOVING AND ATTACHING SECTIONS OF A
'MONOTYPE' STANDARD KEYBOARD**

Always turn off the air supply before removing any part of the machine.

(1) TO REMOVE THE PAPER TOWER (COMPLETE)

Remove the keybanks, keybar frames, stopbar case, the paper tower cover xa19KC and paper guide xa45KC. Disconnect the tension arm connecting rod yoke pin 38KC4. Remove the paper feed valve cam a12KC1 by loosening the upper adjusting stud 12KC2, removing the paper feed valve cam screw 12KC4 and washer 12KC5 and pulling off the cam. Take off the bell bracket (complete) xa1KB by taking out the screws (2) 1KB7 (long) and 1KB8 (short). Next remove paper feed rod 9KC1, first taking off paper feed piston link lever plate a4KC9 at the lower end of rod by removing the paper feed valve bracket stud nut 11KC5; then the split pin a2KC7 at the top of paper feed rod. Replace paper feed piston link lever plate a4KC9 and nut 11KC5 so as to keep the feed lever and pins together, and to keep paper feed valve lever pin a10KC3 engaged with paper feed valve 10KC1.