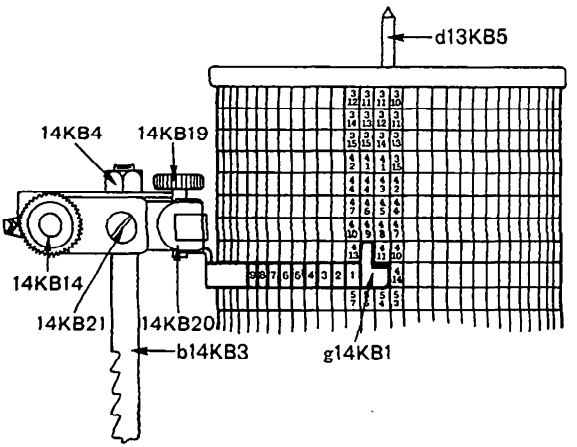

PRELIMINARY

Turn on the air.

Move the em rack pointer a4KB3 to 4 ems from zero.

See that the adjustment of the justifying scale is correct.

PROCEDURE

Adjust the pointer guide bracket c14KB2 so that pointer g14KB1 is as close to the justifying scale as possible without touching any part of it; then tighten the nut 14KB4. Adjust the knob 14KB14 so that the indicating rectangle of pointer g14KB1 is aligned with the correct horizontal position on the justifying scale; then, by turning the knob 14KB19, regulate the pointer g14KB1 so that the rectangle is in line with the required vertical column on the scale. These knobs are designed so that they are not easily moved, thus preventing any alteration of adjustments during the normal operation of the machine.

Test at every nine units from 4 ems to zero. If there is any variation slightly readjust the pointer to equalize it.