

Remove the split pin a2kC7 and the washer a2kC8.

Take off the rod 9kC1 (complete).

To start this adjustment make the length of the rod 9kC1 measure about $6\frac{1}{16}$ " between the centres of its eyes 9kC2 but to do this, change only the lower eye 9kC2 as the stop nuts 9kC4 have just been adjusted relative to the upper eye 9kC2.

Place in position the rod 9kC1 (complete) but do not put on the other parts just removed.

Measure the distance from the finished surface of the piston block base e30kC1 to the top of the rear pin c4kC3. Depress a key and while holding it down measure the distance from the finished surface of the piston block base e30kC1 to the top of the front pin c4kC3. These two distances should measure the same. If they do not, remove the rod 9kC1 (complete) and loosen the lower lock nut 9kC3.

