

## PRELIMINARY

Turn on the air.

Put on a ribbon and strike keys to produce the N-.0005" perforations, as these come nearest the marginal perforations of the paper ribbon. (On many layouts the keys for this are the roman capital H and the lower "15" justification key. These should be struck in unison.)

The centre of these holes should be in line with the centre of the corresponding marginal perforations. If they do not align, note which way the marginal holes must be moved, and adjust the ring 3K1 accordingly.

## PROCEDURE

Remove the two split pins a2K10 and a21K6, the washer a2K11, and take off the rod a21K7. (This gives access to the upper screw 3K3.)

Loosen the screws 3K3 and 3K10.

Adjust the ring 3K1 by means of the two screws 3K2, screwing them in or out as may be required to move the ring to bring the marginal holes in line with the punch perforations.

To move the lower part of the ring 3K1 to the rear loosen the rear screw 3K2 and tighten the front screw 3K2.

To move the lower part of the ring 3K1 to the front loosen the front screw 3K2 and tighten the rear screw 3K2.

See that the two screws 3K2 are tight against the lug on the ring 3K1 and test the adjustment to see that it holds.

Tighten the screws 3K3 and 3K10.

Place in position the rod a21K7.

Put on the washer a2K11 and split pin a2K10.

Put on the split pin a21K6.

Test again to see that the adjustment holds.

## PAPER FEED

## Two Adjustments

*First*

To limit downward stroke of rod 9K1.

*Second*

To limit upward stroke of rod 9K1.