

not stop with the second graduate mark on the unit wheel exactly opposite the zero mark on the unit indicator b25KB1.

To determine this point proceed as follows:

Bring the graduate mark on the unit wheel opposite the zero mark on the indicator. Put a distinguishing mark on the second graduate mark on the unit wheel in right-hand rotation from the graduate mark opposite the zero mark on the indicator. Depress an 18-unit key and hold it down. Slowly depress the paper feed valve cam a12KC1 and note whether or not the marked graduation on the unit wheel b35KB1 is opposite the zero mark on the unit indicator b25KB1 and that the teeth on the pawl a38KB1 enter the teeth on the unit wheel without drag.

PROCEDURE

Loosen the nut a33KB5 and move guide c33KB1 to the right or left by means of the screw a33KB4, until the unit wheel revolves the proper number of units and the teeth on the unit wheel pawl a38KB1 enter the teeth on the unit wheel without drag.

Tighten the nut a33KB5.

Test the adjustment to see that it holds.

