

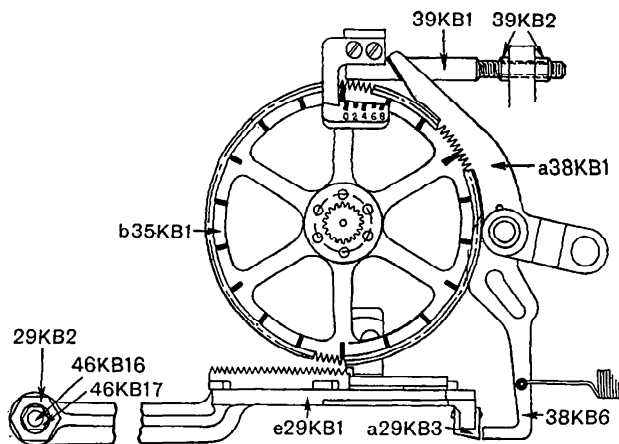
OBJECT

That the latch 38KB6 shall not unlock the slide e29KB1 until the pawl a38KB1 is about three-fourths in mesh with the unit wheel b35KB1.

PRELIMINARY

Turn off the air.

Loosen the nut 46KB17 and, with a wrench, turn the eccentric bushing 29KB2 so that its thickest part (denoted by a line on the front of the bushing) is located towards the top, slightly to left of vertical.



PROCEDURE

With the right hand, press down the right end of the pawl a38KB1 and then immediately release it. Continue this operation and at the same time turn the eccentric bushing 29KB2 on its stud 46KB16, in right hand rotation until, when the right end of the pawl is depressed, the teeth at the left end rise only about $\frac{1}{8}$ " and remain about three-quarters in mesh with the teeth of the unit wheel. The movement of the pawl is stopped by the tail of the latch 38KB6 coming against the end of the shoe a29KB3. There should not be over $\frac{1}{8}$ " play between the tail of the latch 38KB6 and the shoe a29KB3.