

JUSTIFYING SPACE CUT-OUT

One Adjustment—position of the guide block 16KA3. This adjustment is only necessary if the guide block 16KA3 has been moved.

OBJECT

That the justifying space cut-out a16KA1 will clear by about $\frac{1}{8}$ " of the front arm of the heel a31KC21 when in its lowest position; that is, with the head 16KA5 pushed to the rear.

PROCEDURE

Fasten the guide block 16KA3, by means of its set screw 16KA4, to the base bushing 1KA7, so that the distance from the top surface of the block 16KA3 to the top surface of the base c1KA1 measures $1\frac{17}{32}$ ". Note that the bottom of the slot in the upper end of the cut-out a16KA1 clears the front arm of the heel a31KC21 by about $\frac{1}{8}$ ".

UNIT WHEEL DRIVING CYLINDERS

One Adjustment—position of the cylinders, a36KB1.

OBJECT

That the driving rack c37KB1 may travel about one-half em more in all than 65 ems as marked on the em scale e9KB1.

This adjustment must be made when assembling the unit wheel standard d46KB1K.

PROCEDURE

Turn off the air.

Make the distance $\frac{9}{16}$ " from the centre of the unit wheel shaft a35KB2 to the inner end of each driving cylinder a36KB1; this will give $1\frac{1}{8}$ " between the inner ends of the two cylinders.

