

'MONOTYPE' KEYBOARD ADJUSTMENT BOOK

Operators of a 'Monotype' KEYBOARD should be capable of supervising the mechanical condition of the machine and attending to its maintenance adjustments.

The adjustments in each case are given in full detail with illustrations that enable the novice to follow them through with practically no assistance.

A clear comprehension of these adjustments is an essential qualification of a good operator. Study each adjustment carefully, not with the thought only of remembering which screw to turn or nut to tighten, but with the mind fixed on the functions of the various parts, their relative action and the effect of advancing or retarding any part of the cycle of operation. If the operator firmly fixes in his mind the functions of the parts he will have little difficulty in remembering the technical details of the actual adjustment.

Never alter an adjustment unless it has been tested and found incorrect. Always make the adjustments carefully, following exactly the directions given in the following pages. Be sure after each adjustment is made that all the lock screws and nuts are tight. If this precaution is always followed and the KEYBOARD kept properly cleaned and oiled, adjustments will seldom be required.

The adjustments in this book are arranged in the order which the operator is to follow when assembling and adjusting the KEYBOARD, having previously dismantled it.

All references to "right", "left", "front" and "rear" in these adjustments assume the operator to be looking at the KEYBOARD from the position where he sits when operating.