

**66H****INGOT FEEDER ATTACHMENT**

	<b>Ingot Feeder</b>
66H1H*	Body and Cover
66H2	Body Cover (Not supplied separately, order 66H1H)
66H3	Body Cover Screw, $\frac{1}{4}'' \times \frac{9}{16}''$ (2)
66H4	Body Lock Screw, $\frac{5}{16}'' \times \frac{3}{8}''$
66H5	Chain
66H6	Chain Anchor, to Body
66H7	Chain Anchor Pin
66H8	Chain Anchor Pin Split Pin, $\frac{1}{16}'' \times \frac{1}{4}''$
66H9	Chain Stop, front
66H10	Chain Stop, rear
66H11	Chain Stop Screw, $\frac{1}{8}'' \times \frac{7}{16}''$
66H12	Chain Wheel and Ratchet
66H13H†	Escapement Arm
66H14	Escapement Arm Bearing
66H15	Escapement Arm Bearing Rivet (2)
66H16	Escapement Arm Fork
66H17	Escapement Arm Fork Rivet (2)
66H18	Escapement Arm Tooth (2)
66H19	Escapement Arm Tooth Rivet (4)
b66H20	Escapement Brake Disc
66H22H‡	Escapement Brake Lever
66H23	Escapement Brake Lever Pin
66H24	Escapement Brake Operating Bar
66H25	Escapement Brake Operating Bar Bolt
66H26	Escapement Brake Operating Bar Bolt Nut
66H27	Escapement Brake Operating Bar Bolt Washer
66H28	Escapement Brake Operating Bar Extension
66H29	Escapement Brake Operating Bar Spring
a66H30	Escapement Brake Operating Bar Spring Post, eccentric
66H54	Escapement Brake Operating Bar Spring Post Nut
66H31	Escapement Brake Shoe
66H32	Escapement Wheel and Pinion
66H33	(refer after 66H35)
a66H33	(refer after 66H35)
66H34	Escapement Chain
66H35	Escapement Eye
66H33	Float (76CU, 76CU1)

a66H33	Float (a76CU)
66H36	Gear and Pinion
66H37	Hook
a66H37H§	Hook, for open-ended ingots
66H55	Hook Stud, for a66H37H
66H38	Hook Connection, to Chain
66H39	Hook Connection Pin, for Chain
66H40	Hook Lock Nut
66H41	Pin, in Body, for Escapement Arm
66H42	Pin, in Body, for Escapement Brake Disc
66H43	Pin, in Body, for Escapement Brake Lever
66H44	Pin, in Body, for Escapement Brake Shoe
66H45	Ratchet Gear
66H46	Ratchet Pawl
66H47	Ratchet Pawl Fulcrum Screw
66H48	Ratchet Pawl Spring
66H49	Ratchet Pawl Spring Post, in Ratchet Gear
66H50	Stud, in Body, for Chain and Escapement Wheels
66H51	Stud Nut
66H52	Stud, in Body, for Gear and Pinion
66H53	Stud Nut
66H54	(refer after a66H30)
66H55	(refer after a66H37H)
X66H	Ingot Feeder (76CU, 76CU1) group; consists of 66H1H, 66H4 to 12 inclusive, 66H13H, b66H20, 66H22H, 66H24 to 29 inclusive, a66H30, 66H31 to 54 inclusive
Xa66H	Ingot Feeder (a76CU) group; consists of 66H11H, 66H4 to 12 inclusive, 66H13H, b66H20, 66H22H, 66H24 to 29 inclusive, a66H30, 66H31 and 32, a66H33, 66H34 to 54 inclusive
	*66H1H consists of 66H1 and 2, 66H3(2)
	†66H13H consists of 66H13 and 14, 66H15(2), 66H16, 66H17(2), 66H18(2), 66H19(4)
	‡66H22H consists of 66H22 and 23
	§a66H37H consists of a66H37, 66H55
	Can be fitted only at Workshops

**67H****INGOT FEEDER ATTACHMENT**

67H1	Support (76CU)
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a67H1	Support (76CU1)
b67H1	Support (a76CU)
67H2	Bracket (76CU)
a67H2	Bracket (76CU1)
67H3*	Bracket Screw, large, $\frac{1}{2}'' \times 1\frac{3}{4}''$ , hexagon, Electric Heater (76CU)
a67H3	Bracket Screw (2), $\frac{3}{8}'' \times 1\frac{3}{8}''$ , hexagon, through Supporting Beam to Main Bracket (76CU1)
67H4	Bracket Screw Nut (76CU)
67H5	Bracket Screw, small, $\frac{5}{16}'' \times 1\frac{1}{8}''$ (76CU)
67H6	Lock Screw, $\frac{5}{16}'' \times \frac{1}{2}''$ , hexagon (76CU, 76CU1)
a67H6	Lock Screw, $\frac{5}{16}'' \times \frac{5}{8}''$ , hexagon (a76CU)
X67H	Support (76CU) group; consists of 67H1 to 6 inclusive
Xa67H	Support (76CU1) group; consists of a67H1 and 2, a67H3(2), 67H6
Xb67H	Support (a76CU) group; consists of b67H1, a67H6

\*If machine is fitted with Gas or Gas-Electric Heater, use Gas Burner Support Bolt b55H32 and Nut a55H29

**76CU****Ingot Feeder Attachment**

	Object—To automatically feed the Melting Pot with metal
	For Composition Casters equipped with Melting Pot, medium
76CU	<b>Ingot Feeder Attachment</b> ; consists of X66H, X67H
	For Composition Casters and Type and Rule Casters equipped with Melting Pot, large
a76CU	<b>Ingot Feeder Attachment</b> ; consists of Xa66H, Xb67H
	For Composition Casters equipped with Melting Pot, medium, and Lead and Rule Attachment and Type and Rule Casters equipped with Melting Pot, medium
76CU1	<b>Ingot Feeder Attachment</b> ; consists of X66H, Xa67H
	Note—The Ingot Mould 2CT2 is not included as part of the Attachment, order separately