

23CT

MOTOR DRIVE ATTACHMENT

- A.C. 2- and 3-phase and D.C. Motors
- a23CT1* **Motor Base**
*a23CT1 assd.** Motor Base and Jockey Pulley assembled
- a23CT2* Jockey Pulley
a23CT2 assd.† Jockey Pulley assembled
- a23CT3* Lever
a23CT4 Lever Fulcrum Pin
23CT5 Lever Spring
a23CT6 Lever Spring Pin, in Motor Base
23CT7 Spindle
23CT8 Spindle Oiler, "Winkley"
23CT9 Spindle Nut
23CT10 Motor Base Screw (2), $\frac{1}{2} \times 3"$, hexagon, to Machine Base
23CT11 Motor Base Screw, $\frac{1}{2} \times 1\frac{3}{4}"$, hexagon, to Machine Base
- b23CT12* Motor Belt, "Miracle"
c23CT12 Motor Belt, "Dixylon"
a23CT12 Motor Belt, leather
**a23CT1 assd.* consists of *a23CT1*, *a23CT2* assd.
†a23CT2 assd. consists of *a23CT2*, 3 and 4, *23CT5*, *a23CT6*, *23CT7*, 8 and 9
*‡*For Composition Casters numbered 22001 to 24101 inclusive and Type and Rule Casters numbered 1240 to 1354 inclusive and 1357 to 1368 inclusive

MOTOR BELT GUARD ATTACHMENT

- a23CT55T** **Guard**, (a67CU2, a67CU4)
a23CT55T assd.† Guard (a67CU2, a67CU4), assembled
- 23CT61* Bracket, lower
23CT62 Bracket Clamp Bolt
23CT63 Bracket Clamp Bolt Wing Nut
23CT64 Bracket Rivet (2)
23CT65 Bracket, upper
23CT66 Bracket Rivet (4)
23CT67 Guide Rod, lower, in Base
23CT68 Guide Rod Nut (2)
23CT69 Guide Rod Washer (2)
23CT70 Guide Rod, upper
23CT71† Guide Rod Detent
23CT72 Guide Rod Detent Spring
23CT73 Guide Rod Detent Spring Screw (2) $\frac{3}{16} \times \frac{5}{16}"$
- 23CT74* Guide Rod Nut
23CT75 Guide Rod Tube, in Base
23CT76 Guide Rod Tube Nut
**a23CT55T* consists of *a23CT55*, *23CT61*, *23CT64(2)*, *23CT65*, *23CT66(4)*
†a23CT55T assd. consists of *a23CT55T*, *23CT62* and *63*, *23CT67*, *23CT68(2)*, *23CT69(2)*, *23CT70*, *23CT71T*, *23CT73(2)*, *23CT74*, *75* and *76*
‡23CT71T consists of *23CT71* and *72*

25CT

MOTOR DRIVE ATTACHMENT

- 25CT27* **Motor Base**, Attachment *a31CU*
*25CT27 assd.** Motor Base assembled, Attachment *a31CU*
- a25CT27* Motor Base, Attachments *31CU4*, *31CU5*, *31CU6*, *31CU7*
- a25CT27 assd.†* Motor Base assembled, Attachments *31CU4*, *31CU5*
- b25CT27 assd.‡* Motor Base assembled, Attachments *31CU6*, *31CU7*
- 25CT28* Fulcrum Bracket, Attachment *a31CU*
25CT29 Fulcrum Bracket Hinge Pin, Attachment *a31CU*
- 25CT30* Fulcrum Bracket Hinge Pin Split Pin (2), $\frac{5}{32} \times \frac{7}{8}"$
- 25CT31* Adjusting Screw
25CT32 Adjusting Screw Fulcrum Pin, Attachment *a31CU*
- a25CT32* Adjusting Screw Fulcrum Pin, Attachments *31CU4*, *31CU5*, *31CU6*, *31CU7*
- 25CT33* Adjusting Screw Nut
25CT34 Adjusting Screw Nut Lock Nut
25CT35 Adjusting Screw Split Pin, $\frac{3}{32} \times \frac{3}{4}"$
25CT36 Adjusting Screw Washer (2)
25CT37 Fulcrum Bracket Screw (3), $\frac{3}{8} \times 1\frac{3}{4}"$, to Machine Base, Attachment *a31CU*
- c25CT38* Motor Belt, "Miracle"
d25CT38 Motor Belt, "Dixylon"
e25CT38 Motor Belt, leather
25CT39 assd.§ Variable Speed Pulley assd., Attachments *a31CU*, *31CU5*, *31CU7*
- 25CT39* Centre
25CT40 Sleeve, 2-6" diameter

- 25CT41* Sleeve, 2-8" diameter
25CT42 Sleeve, 3-2" diameter
25CT51 Sleeve, 3-6" diameter
25CT43 Sleeve Nut, knurled
25CT44 Shelf
25CT45 Shelf Post (3)
25CT46 Shelf Coach Bolt and Nut (3)
25CT47 Shelf Screw (2), $\frac{3}{8} \times 1\frac{1}{16}"$, hexagon, to Machine Base
- 25CT48* Fixing Screw, $\frac{3}{8} \times \frac{3}{8}"$
25CT49 Fixing Screw Washer (refer after *25CT42*)
25CT51 **Motor Base**, continued
- 25CT79* Eye Bolt Pivot Block, Attachments *31CU4*, *31CU5*
- 25CT80* Eye Bolt Pivot Block Screw, $\frac{1}{2} \times 1\frac{1}{8}"$
25CT81 Hinge Bracket, Attachments *31CU4*, *31CU5*
- 25CT82* Hinge Bracket Screw (3), $\frac{1}{16} \times 1\frac{1}{8}"$, to Machine Base
- 25CT83* Hinge Pin
25CT84 Spacing Collar, Attachment *31CU6*, *31CU7*
- *25CT27 assd.* consists of *25CT27*, 28 and 29, *25CT30(2)*, *25CT31* to 35 inclusive, *25CT36(2)*, *25CT37(3)*
†a25CT27 assd. consists of *a25CT27*, *25CT30(2)*, *25CT31*, *a25CT32*, *25CT33*, 34 and 35, *25CT36(2)*, *25CT79*, 80 and 81, *25CT82(3)*, *25CT83*
‡b25CT27 assd. consists of *a25CT27*, *25CT30(2)*, *25CT31*, *a25CT32*, *25CT33*, 34 and 35, *25CT36(2)*, *25CT83* and 84
§25CT39 assd. consists of *25CT39* to 44 inclusive, *25CT45(3)*, *25CT46(3)*, *25CT47(2)*, *25CT48* and 49, *25CT51*

- a25CT54T** Guard (a67CU3, a67CU5)
a25CT54T assd.† Guard (a67CU3, a67CU5), assembled
- b25CT54T‡* Guard (a67CU7, a67CU8)
b25CT54T assd.§ Guard (a67CU7, a67CU8), assembled
- 25CT61* Bracket, lower
25CT62 Bracket Clamp Bolt
25CT63 Bracket Clamp Bolt Wing Nut
25CT64 Bracket Rivet (2)
25CT65 Bracket, upper
25CT66 Bracket Rivet (4)
25CT67 Guide Rod, lower, in Base
25CT68 Guide Rod Nut (2)
25CT69 Guide Rod Washer (2)
25CT70 Guide Rod, upper
25CT71† Guide Rod Detent, assembled
25CT72 Guide Rod Detent Spring
25CT73 Guide Rod Detent Spring Screw (2) $\frac{3}{16} \times \frac{5}{16}"$
- 25CT74* Guide Rod Nut
25CT75 Guide Rod Tube, in Base
25CT76 Guide Rod Tube Nut
25CT77 Instruction Plate
25CT78 Instruction Plate Rivet (4)
**a25CT54T* consists of *a25CT54*, *25CT61*, *25CT64(2)*, *25CT65*, *25CT66(4)*
†a25CT54T assd. consists of *a25CT54T*, *25CT62* and *63*, *25CT67*, *25CT68(2)*, *25CT69(2)*, *25CT70*, *25CT71T*, *25CT73(2)*, *25CT74*, *75* and *76*
‡b25CT54T consists of *b25CT54*, *25CT61*, *25CT64(2)*, *25CT65*, *25CT66(4)*, *25CT77*, *25CT78(4)*
§b25CT54T assd. consists of *b25CT54T*, *25CT62* and *63*, *25CT67*, *25CT68(2)*, *25CT69(2)*, *25CT70*, *25CT71T*, *25CT73(2)*, *25CT74*, *75* and *76*
||25CT71T consists of *25CT71* and *72*

29CU

Motor Drive Attachment

Object—To enable Composition Casters and Type and Rule Casters to be driven electrically as separate units

For Composition Casters numbered 22001 to 24101, Type and Rule Casters numbered 1240 to 1354 inclusive, 1357 to 1368 inclusive, A.C. 2- and 3-Phase, D.C. Variable Speed Motors on Melting Pot Side, Switch Gear under Camshaft Stand (specify current and voltage)

- a29CU* **Motor Drive Attachment**; consists of *a23CT1* assd., *23CT10(2)*, *23CT11*, b, c or *d23CT12*. The following parts are supplied to suit electrical equipment as specified: Motor, Regulator, Starter, Switch, Switch Gear Plate and Bracket, Electric Cable, Conduit, Conduit Fittings and Bolts, Nut and Washer as required

The following parts are supplied to suit electrical equipment as specified: Motor, Starter, Switch, Switch Gear Plate and Bracket, Electric Cable, Conduit, Conduit Fittings and Bolts, Nuts and Washers as required

31CU

For Composition Casters numbered 22001 to 24101, Type and Rule Casters numbered 1240 to 1354, 1357 to 1368, A.C. 1-Phase Motor on Melting Pot side, Switch Gear under Camshaft Stand (specify voltage)

- a31CU* **Motor Drive Attachment**; consists of *25CT27* assd., c, d or *e25CT38*, *25CT39* assd.

For Composition Casters numbered 24130 to 24159, 24190 to 24256, Type and Rule Casters numbered 1355 and 1356, A.C. 2- and 3-Phase, D.C. Variable Speed Motors on Melting Pot Side, Switch Gear under Camshaft Stand (specify current and voltage)

- 31CU4* **Motor Drive Attachment**; consists of *a25CT27* assd., c, d or *e25CT38*

For Composition Casters numbered 24130 to 24159, 24190 to 24256, Type and Rule Casters numbered 1355 and 1356, A.C. 1-Phase Motor on Melting Pot Side, Switch Gear under Camshaft Stand (specify voltage)

- 31CU5* **Motor Drive Attachment**; consists of *a25CT27* assd., c, d or *e25CT38*, *25CT39* assd.

For Composition Casters numbered 24102, to 24129, 24160 to 24189, 24257 and over, Type and Rule Casters numbered 1369 and over, A.C. 2- and 3-Phase, D.C. Variable Speed Motors on Melting Pot Side, Switch Gear under Camshaft Stand (specify current and voltage)

- 31CU6* **Motor Drive Attachment**; consists of *b25CT27* assd., c, d or *e25CT38*

For Composition Casters numbered 24102 to 24129, 24160 to 24189, 24257 and over, Type and Rule Casters numbered 1369 and over, A.C. 1-Phase Motor on Melting Pot Side, Switch Gear under Camshaft Stand (specify voltage)

- 31CU7* **Motor Drive Attachment**; consists of *b25CT27* assd., d, e or *f25CT38*, *25CT39* assd.

67CU

Motor Belt Guard Attachment

Object—To provide a Motor Belt Guard for Composition Casters and Type and Rule Casters with Switch Gear under Camshaft Stand

For Composition Casters numbered 22001 to 22054 inclusive, Type and Rule Casters numbered 1240, 1241 and 1242, A.C. 2- and 3-Phase and D.C. Motors on Melting Pot side, with Switch Gear under Camshaft Stand (Machines without facing on Base but with Bolt 36E140)

- a67CU2* **Motor Belt Guard Attachment**; consists of *a23CT55T* assd., but with *a23CT69(2)* in place of *23CT69(2)*

For Composition Casters numbered 22001 to 22054 inclusive, Type and Rule Casters numbered 1240, 1241 and 1242, A.C. 1-Phase Motor on Melting Pot side, with Switch Gear under Camshaft Stand (Machines without facing on Base but with Bolt 36E140)

- a67CU3* **Motor Belt Guard Attachment**; consists of *a25CT54T* assd., but with *a25CT69(2)* in place of *25CT69(2)*

For Composition Casters numbered 22055 to 24101 inclusive, Type and Rule Casters numbered 1243 to 1354, 1357, to 1368, A.C. 2- and 3-Phase and D.C. Motors on Melting Pot Side, with Switch Gear under Camshaft Stand (Machines with facing on Base and with Bolt 36E140)

- a67CU4* **Motor Belt Guard Attachment**; consists of *a23CT55* assd.

For Composition Casters numbered 22055 and over, Type and Rule Casters numbered 1243 and over, A.C. 1-Phase Motors on Melting Pot Side, with Switch Gear under Camshaft Stand, Composition Casters numbered 24102 and over, Type and Rule Casters numbered 1355, 1356, 1369 and over, A.C.