

209E**QUADDING AND CENTRING ATTACHMENT**

- 209E1 Air Pipe, Part 1, Valve ("Repeater" Release) to Control Box
 209E2 Air Pipe, Part 2
 209E3 Air Pipe, Part 3
 209E4 Air Pipe, Part 4
 209E5 Clamp
 209E6 Clamp Screw, $\frac{1}{8}'' \times \frac{7}{16}''$
 209E7 Connector (4)
 209E9 Union (2)
X209E Air Pipe, Valve ("Repeater" Release) to Control Box, group; consists of 209E1 to 6 inclusive, 209E7(4), 209E9(2)

210E**QUADDING AND CENTRING ATTACHMENT**

- 210E1 Air Pipe, Part 1, Tee for Air Tower to Valve ("Repeater" Release)
 210E2 Air Pipe, Part 2
 210E3 Air Pipe, Part 3
 210E4 Connector
 210E6 Union (2)
X210E Air Pipe, Tee for Air Tower to Valve ("Repeater" Release), group; consists of 210E1 to 4 inclusive, 210E6(2)

211E**QUADDING AND CENTRING ATTACHMENT**

- 211E1 Air Pipe, Part 1, Tee for Air Tower to Control Box
 211E2 Air Pipe, Part 2
 211E3 Connector (3)
 211E5 Tee, for Air Tower
X211E Air Pipe, Tee for Air Tower to Control Box, group; consists of 211E1 and 2, 211E3(3), 211E5

212E**QUADDING AND CENTRING ATTACHMENT**

- 212E1 Air Pipe, Valve Box to Tee for Air Tower
 212E2 Nipple
 212E4 Nut, small
X212E Air Pipe, Valve Box to Tee for Air Tower, group; consists of 212E1 and 2, 212E4

213E**QUADDING AND CENTRING ATTACHMENT**

- 213E1 Air Pipe, Part 1, Valve Box to Control Plate Ratchet Wheel Pawl Lever Piston
 213E2 Air Pipe, Part 2
 213E3 Connector, large
 213E4 Connector, small (2)
 213E5 Nipple
 213E7 Nut, small
X213E Air Pipe, Valve Box to Control Plate Ratchet Wheel Pawl Lever Piston, group; consists of 213E1, 2 and 3, 213E4(2), 213E5, 213E7

214E**QUADDING AND CENTRING ATTACHMENT**

- For Composition Casters numbered 22001 to 22285 inclusive
 214E1 Air Pipe, Valve Box to A Pin
 214E2 Air Pipe, Valve Box to B Pin
 214E3 Air Pipe, Valve Box to C Pin
 214E4 Connector, large end (3)
 214E5 Connector, small end (3)
 214E6 Connector Nut (3)
 214E7 Nipple (3)
 214E8 Nut (3)
X214E Air Pipe, Valve Box to A, B, C Pins, group; consists of 214E1, 2 and 3, 214E4(3), 214E5(3), 214E6(3), 214E7(3), 214E8(3)

215E**QUADDING AND CENTRING ATTACHMENT**

- a215E1 Air Pipe Connection Block
 215E2 Screw (2), $\frac{1}{4}'' \times 1\frac{1}{8}''$, to Main Stand
Xa215E Air Pipe Connection Block group; consists of a215E1, 215E2(2)

216E**Valve Box, Control**

- 216E1 Body, Control Valve, Quadding and Centring Attachment
 216E2 Body Plug, Quadding and Centring Attachment
 216E3 Body, Cut-Off Valves, Quadding and Centring Attachment
 216E19 Body Plug, large, Quadding and Centring Attachment
 216E4 Body Plug, small, $\frac{1}{8}'' \times \frac{5}{32}''$, grub, Quadding and Centring Attachment
 216E5 Body Screw (4), $\frac{3}{16}'' \times 2''$, to Holding Plate, Quadding and Centring Attachment
 216E6 Bottom Plate, Quadding and Centring Attachment
 216E7 Bottom Plate Screw (4), $\frac{3}{16}'' \times \frac{7}{16}''$, Quadding and Centring Attachment
 216E8* Holding Plate, Composition Caster
 216E9* Holding Plate Screw (2), $\frac{1}{4}'' \times \frac{1}{2}''$, to Main Stand, Composition Caster
 a216E10 Valve, Control, Quadding and Centring Attachment
 216E12 Valve Spring, Quadding and Centring Attachment
 a216E13 Valve, Cut-Off, lower, Quadding and Centring Attachment
 a216E14 Valve, Cut-Off, upper, Quadding and Centring Attachment
 216E16 Valve Spring, Quadding and Centring Attachment
 216E17* Holding Plate Cover Plate, Composition Caster
 216E18* Holding Plate Cover Plate Screw (4), $\frac{3}{16}'' \times \frac{3}{8}''$, Composition Caster
 216E19 (refer after 216E3)
X216E Valve Box, Control, Quadding and Centring Attachment, group; consists of 216E1 to 4 inclusive, 216E5(4), 216E6, 216E7(4), 216E8, 216E9(2), a216E10, 216E12, a216E13, a216E14, 216E16, 216E19

*Parts of fw36EE and gw36EE (Main Stand)

218E**QUADDING AND CENTRING ATTACHMENT**

- 218E1 Air Pipe, Connection Block, to Control Box Piston, Feed, upper
 218E2 Connector (2)
 218E3 Connector Lock Nut (2)
X218E Air Pipe, Connection Block, to Control Box Piston, Feed, upper, group; consists of 218E1, 218E2(2), 218E3(2)

220F**QUADDING AND CENTRING ATTACHMENT**

- 220F1 Valve, Repeater Release
 220F2F* Body
 220F3 Body Bracket
 220F4 Body Bracket Packing Piece
 220F5 Body Bracket Screw (2), $\frac{1}{4}'' \times 1\frac{3}{16}''$, to Main Galley Stand
 220F6 Body Plug, large
 220F7 Body Plug, small, $\frac{1}{8}'' \times \frac{5}{32}''$, grub
 220F8 Body Screw (2), $\frac{3}{16}'' \times \frac{3}{8}''$
 a220F9† Bush
 220F10 Spring
X220F Valve, Repeater Release, group; consists of 220F2F, 220F3 and 4, 220F5(2), 220F8(2)
 *220F2F consists of 220F1 and 2, 220F6 and 7, a220F9, 220F10
 †Can be fitted only at Workshops

28G**QUADDING AND CENTRING ATTACHMENT**

- Control Box, "Repeater", Paper Feed**
 a28G1 Body
 28G19 Body Plug, $\frac{1}{8}'' \times \frac{5}{32}''$, grub
 28G2 Body Screw, $\frac{3}{16}'' \times 1\frac{13}{16}''$, to Piston Block
 28G3 Body Screw, $\frac{3}{16}'' \times 1\frac{19}{32}''$, to Air Tower Housing
 a28G4 Cover, bottom
 28G5 Cover Plug, $\frac{1}{8}'' \times \frac{5}{32}''$, grub
 28G6 Cover Screw (3), $\frac{3}{16}'' \times \frac{7}{16}''$
 28G7 Cover, top
 28G8 Cover Screw (2), $\frac{3}{16}'' \times \frac{7}{16}''$
 28G9 Lever
 28G10 Lever Adjusting Screw
 28G11 Lever Pin
 28G12 Lever Screw, $\frac{3}{16}'' \times \frac{3}{8}''$
 a28G13 Piston, lower, Feed Release Galley Mechanism
 b28G14 Piston, Lock
 28G20 Piston, upper, Feed Release, Try-out lines
 28G15 Plunger
 28G16 Plunger Spring
 28G17 Plunger Spring Screw (2), $\frac{1}{8}'' \times \frac{3}{16}''$ (refer after a28G1)
 28G19 (refer after b28G14)
 28G20 (refer after b28G14)
Xa28G Control Box, "Repeater", Paper Feed, group; consists of a28G1, 28G2 and 3, a28G4, 28G5, 28G6(3), 28G7, 28G8(2), 28G9 to 12 inclusive, a28G13, b28G14, 28G15 and 16, 28G17(2), 28G19 and 20