

**8F****LEADING ATTACHMENT**Xa8F **Column Pusher Spring Box, group****17F****LEADING ATTACHMENT**17F13 **Galley Pan Shelf**  
Adjusting Bar Clamp Screw**18F****LEADING ATTACHMENT**c18F **Galley Pan Support****29F****LEADING ATTACHMENT**Xn29F **Line Support, thin, up to and including 8 point and didot, group****30F****LEADING ATTACHMENT**Xn30F **Line Support, thick, 9 point and didot and over, group****39F****LEADING ATTACHMENT**h39FF **Rule**  
d39F1 Guide Pin  
b39F3 Lifting Rod  
a39F7 Lifting Rod Spring  
39F32 Lifting Rod Stop Plate  
39F33 Spring Clip, for supporting Leads and Rules**44F****LEADING ATTACHMENT**h44FF **Stop Slide**  
g44F1 Adjusting Stand, for Column Width  
e44F7 Adjusting Stand Plate  
b44F9F Lever  
c44F16 Adjusting Stand Bolt, knurled  
44F23 Adjusting Stand Plate Screw and Spring Post  
44F25F Stop  
44F27 Stop Fulcrum Pin  
44F30 Lever Fulcrum Screw  
44F31 Stop Spring  
44F32 Stop Spring Post**49F****LEADING ATTACHMENT**49F7 **Type Channel Plate**  
Bolt  
49F9 Bush  
49F10 Bush Dowel (2), to Plate  
49F11 Bush Screw (2),  $\frac{5}{32}'' \times \frac{3}{16}''$ , to Plate**51F****LEADING ATTACHMENT**c51FF **Type Channel Block, fixed****200F****LEADING ATTACHMENT**a200F1 **Lead Depressor, left hand, 12 to 48 picas inclusive**  
a200F9 **Lead Depressor, right hand, 12 to 48 picas inclusive**  
a200F11 Lock Screw (2),  $\frac{5}{32}'' \times \frac{3}{16}''$   
200F12 Slide (2)  
200F13 **Lead Depressor, 6 picas**  
Xb200F **Lead Depressor group; consists of a200F1, a200F9, a200F11(2), 200F12(2), 200F13****201F****LEADING ATTACHMENT**a201F1F\* **Lead Galley**  
a201F1 Baseplate  
201F15‡ Baseplate, right  
201F16 Baseplate Packing Strip, front (2)  
201F17 Baseplate Packing Strip, rear  
201F18 Baseplate Packing Strip Rivet (5)  
a201F2 Baseplate Stiffening Angle  
201F3 Baseplate Stiffening Angle Rivet (4)  
a201F4 Lead Guide Bar, front  
a201F5‡ Lead Guide Bar, rear  
201F6 Lead Guide Bar Guide Pin  
201F7F† Lead Guide Bar Locking Screw (4)  
a201F8 Lead Guide Bar Locking Screw Pin (4)  
201F9 Lead Guide Bar Locking Screw Nut (4)  
201F11 Pin, for Operating Lever  
a201F12 Pin Rivet (2)  
201F13 Setting Gauge, 1 and 1½ point  
201F14 Setting Gauge, 2 to 6 point  
201F15 (refer after a201F1)  
201F16 (refer after a201F1)  
201F17 (refer after a201F1)  
201F18 (refer after a201F1)  
Xa201F

Lead Galley group; consists of a201F1F, a201F4, 201F7F(2), 201F9(2), 201F13 and 14, on board

\*a201F1F consists of a201F1 and 2, 201F3(4), a201F5, 201F6, 201F7F(2), 201F9(2), 201F11, a201F12(2), 201F15, 201F16(2), 201F17, 201F18(5), on board

†201F7F each consists of 201F7, a201F8

‡Can be fitted only at Workshops

**203F****LEADING ATTACHMENT**203F1 **Lead Galley Support Block (3)**  
203F2 Arm, long (2)  
203F3 Arm, short  
203F4 Bevel Nut (3)  
203F5 Bevel Nut Wing Bolt (3)  
203F6 Bevel Nut Wing Bolt Washer (3)  
X203F **Lead Galley Support Block group; consists of 203F1(3), 203F2(2), 203F3, 203F4(3), 203F5(3), 203F6(3)****204F****LEADING ATTACHMENT**204F17 **Lead Pusher**  
204F1 Plate, 6 picas  
204F1 Plate, 12 picas  
204F2 Plate, 18 picas  
204F3 Plate, 24 picas  
204F4 Plate, 30 picas  
204F5 Plate, 36 picas  
204F6 Plate, 42 picas  
204F7 Plate, 48 picas  
a204F8 Rod  
a204F9 Rod Guide  
204F10F\* Rod Guide Lock Screw  
a204F11 Rod Guide Lock Screw Pin  
a204F12 Rod Guide Lock Screw Nut  
204F13 Rod Hook  
204F14 Rod Hook Nut (3)  
204F15 Rod Spring  
204F16 Rod Knob  
204F17 (refer before 204F1)  
Xb204F **Lead Pusher group; consists of 204F1 to 7 inclusive, a204F8 and 9, 204F10F, a204F12, 204F13, 204F14(3), 204F15, 16 and 17**

\*204F10F consists of 204F10, a204F11

**205F****LEADING ATTACHMENT**205F1 **Rule Guide (also Support for Lead Galley)**  
a205F1 **Rule Guide (also Support for Lead Galley) Leading and Overhung Type Attachments**  
205F2 Taper Pin (2),  $\frac{3}{32}'' \times \frac{1}{2}''$ 205F3 **Screw (2),  $\frac{5}{32}'' \times \frac{9}{16}''$ , to Type Channel Block, fixed**  
a205F3\* **Screw (2), to Type Channel Block, fixed, for a205F1**  
205F4 Spring, for a205F1  
205F5 Spring Post, for a205F1  
X205F **Rule Guide group; consists of 205F1, 205F2(2), 205F3(2)**  
Xa205F **Rule Guide, Leading and Overhung Type Attachments, group; consists of a205F1, a205F3(2), 205F4 and 5**  
\*For standard composition without Overhung Type these screws are replaced by:  
b205F3 **Rule Guide Screw (2)****27CU****LEADING ATTACHMENT**Object—To insert automatically leads and rules between lines of composition matter on the Composition Caster  
Capacity of the Attachment—1 to 6 point leads and rules of from 6 to 48 ems width, for composition matter from 5 to 24 point

For Composition Casters numbered 22001 to 22751 inclusive and Composition Casters not equipped with Unit Adding facilities numbered 22752 to 24129

b27CU **Leading Attachment; consists of 36E339, Xa8F, 14F12(2), 14F13, 14F14(2), 17F13, c18F, b18F(2), Xn29F, Xn30F, h39FF, a39F7, 39F22(2), a39F24, 39F25 and 26, 39F31, 32 and 33, h44FF, g44F1, e44F7, 44F8(2), b44F9F, 44F11, c44F16, 44F23, 44F25F, 44F27 and 28, 44F30 and 31, 49F7, 49F9, 49F10(2), 49F11(2), c51FF, Xb200F, Xa201F, X202F, X203F, Xb204F, X205F, X206F, Xd207F, X208F, 213F1, 1G25(2), c1H7, 1H28(2)**

For Composition Casters numbered 24130 and over, Composition Casters equipped with Unit Adding facilities numbered 22752 to 24129 and Composition Casters equipped with Unit Adding Attachment and/or Two-Colour Attachments numbered 22001 and over

b27CU1 **Leading Attachment; consists of b27CU, but with Xe207F, in place of Xd207F**

For Composition Casters equipped with Quadding and Centring Attachment numbered 22001 to 22751 inclusive and Composition Casters not equipped with Unit Adding facilities but with Quadding and Centring Attachment numbered 22752 to 24129 inclusive

b27CU4 **Leading Attachment; consists of b27CU, but with j44FF in place of Xn29F, Xn30F, 39F22(2), h44FF, 1H28**

For Composition Casters equipped with Quadding and Centring Attachment numbered 24130 and over, Composition Casters equipped with Unit Adding facilities and Quadding and Centring Attachment numbered 22752 to 24129 inclusive and Composition Casters equipped with Unit Adding and/or Two-Colour and Quadding and Centring Attachments numbered 22001 and over

27CU7 **Leading Attachment; consists of b27CU but with j44FF, Xe207F in place of Xn29F, Xn30F, 39F22(2), h44FF, Xd207F, 1H28**

For Composition Casters equipped with Mathematical Attachment

27CU8 **Leading Attachment; consists of b27CU, but with Xe207F in place of Xa8F, h44FF, g44F1, e44F7, 44F8(2), b44F9F, 44F30, Xd207F, c1H7, 1H28(2)**

For Composition Casters equipped with Mathematical and Quadding and Centring Attachments

27CU9 **Leading Attachment; consists of b27CU, but with j44FF, Xe207F in place of Xa8F, Xn29F, Xn30F, 39F22(2), h44FF, g44F1, e44F7, 44F8(2), b44F9F, 44F30, Xd207F, c1H7, 1H28(2)**