118E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

118E1 **Sliding Gear Shifter**

119E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

119E1E **Sliding Gear Shifter Yoke**

120E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

120E1 **Sliding Gear Hollow Shaft** (Not supplied separately, order Xa120E)
120E2 Bush
120E3 Plug, wood
Xa120E Sliding Gear Hollow Shaft group; consists of 120E1, 2 and 3

121E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

Sliding Gear Safety Lever
121E3 Rod, Hanger

122E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

d122E1E* **Speed Bracket,** Home Customers
e122E1E† Speed Bracket (specify country), Foreign Customers
122E2** Cap, front, for Cone Shaft
122E3** Cap, centre, for Cone Shaft
a122E4E‡ ** Cap, rear, for Cone Shaft
122E5** Cap, front, for Driving Shaft, front
122E6** Cap, rear, for Driving Shaft, front
122E7** Cap, front, for Driving Shaft, rear
122E8** Cap, rear, for Driving Shaft, rear
a122E9E§ ** Cap, front, for Sliding Gear Hollow Shaft
122E10** Cap, rear, for Sliding Gear Hollow Shaft
122E11 Cap Screw (16), $\frac{3}{8}'' \times 1\frac{1}{8}''$, for 122E2 and 3, a122E4, 122E5, 6 and 7, 122E9 and 10
122E12** Cap, for Sliding Shaft Rack
122E13 Cap Screw (3), $\frac{3}{8}'' \times 1\frac{1}{4}''$, for Cap, for Sliding Shaft Rack
122E14 Guide Post, for Clutch Control Shaft Bell Crank (see Plate 36)
122E15 Guide Post Nut (see Plate 36)
122E16 Guide Post Lock Nut (see Plate 36)
122E17 Guide Post Spring (see Plate 36)
122E18 Guide Post Washer (2) (see Plate 36)
a122E19 Oil Hole Cover Base (2) (see Plate 36)
122E20 Oil Hole Cover (2) (see Plate 36)
a122E21 Oil Hole Cover Screw (4) (see Plate 36)
122E22 Oil Pipe (2), to 118E1 and 121E3
122E23 Oil Pipe, to rear bearing, for Driving Shaft, rear
122E24 Oil Pipe, to front bearing, for Driving Shaft, rear
122E25 Oil Pipe, to rear bearing for Sliding Gear Hollow Shaft
122E27 Oil Pipe, to middle bearing for Cone Shaft
122E28 Oil Pipe, to front bearing for Sliding Gear Hollow Shaft
122E29 Oil Pipe, to rear bearing for Driving Shaft, front
a122E30 Pin, to Sliding Gear Hollow Shaft and Bush
122E31 Spring Post, for Clutch Shifter Spring (see Plate 37)
122E32 Spring Post, for Interlocking Lever Spring (see Plate 37)
a122E33E‖ †† Tumbler Housing, Home Customers (see Plate 36)
b122E33E¶ Tumbler Housing (specify country), Foreign Customers
122E34 Tumbler Housing Screw (4), $\frac{3}{8}'' \times 1\frac{1}{8}''$ (see Plate 36)
122E35 Tumbler Housing Stop Plate (see Plate 36)
122E36 Tumbler Housing Stop Plate Rivet (2)
a122E37 Oiler, tapered (3) (see Plate 37)
122E38 Cap Pin, for a122E4
122E40 Cap Screw
122E41 Tumbler Housing Oiler, tapered (2) (see Plate 37)
Xd122E Speed Bracket, Home Customers, group; consists of d122E1E, 122E14 to 17 inclusive, 122E18(2), a122E19(2), 122E20(2), a122E21(4)
Xe122E Speed Bracket (specify country), Foreign Customers, group; consists of e122E1E, 122E14 to 17 inclusive, 122E18(2), a122E19(2), 122E20(2), a122E21(4)

*d122E1E consists of d122E1, 122E2 and 3, a122E4E, 122E5 to 8 inclusive, a122E9E, 122E10, 122E11(16), 122E12, 122E13(3), 122E22(2), 122E23, 24 and 25, 122E27, 28 and 29, 122E31 and 32, a122E33E, 122E34(4), a122E37(3), 122E40(3)

†e122E1E consists of e122E1, 122E2 and 3, a122E4E, 122E5 to 8 inclusive, a122E9E, 122E10, 122E11(16), 122E12, 122E13(3), 122E22(2), 122E23, 24 and 25, 122E27, 28 and 29, 122E31 and 32, b122E33E (specify country), 122E34(4), a122E37(3), 122E40(3)

‡a122E4E consists of a122E4, 122E38

§a122F9E consists of a122E9, a122E30

‖a122E33E consists of a122E33, 122E35, 122E36(2), 122E41(2), Xa198E

¶b122E33E consists of X95E, b122E33, 122E35, 122E36(2), 122E41(2), Xa198E

**Can be fitted only at Workshops

††Display Attachments supplied on and after 30th October 1946 and prior to 1st November 1949 and Type and Rule Casters numbered 1243 to 1294 inclusive were equipped with this part

123E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

a123E1E* **Speed Bracket Cone Shaft,** running
123E2 Cone Gear, small
123E3 Cone Gear, medium
123E4 Cone Gear, large
123E5 Gear, large
123E6 Key, long, for Cone Gears, large, medium and small, and Gear, large
123E7 Key, short, for Pinion, long
123E8 Pinion, long
123E9 Speed Bracket Cone Shaft, fixed
Xa123E Speed Bracket Cone Shaft group; consists of a123E1E, 123E2 to 5 inclusive, 123E8 and 9

*a123E1E consists of a123E1, 123E6 and 7

124E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

124E1 **Speed Bracket Driving Shaft,** front
124E2 Gear, large, middle
124E3 Key (2), for Gear, large, middle, and Pinion, long, front
124E4 Key, for Pinion, small, rear
124E5 Pinion, long, front
124E6 Pinion, small, rear
X124E Speed Bracket Driving Shaft, front, group; consists of 124E1 and 2, 124E3(2), 124E4, 5 and 6

125E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

125E1 **Speed Bracket Driving Shaft,** rear
125E2 Gear, medium, middle
125E3 Gear, large, rear
125E4 Key (3)
125E5 Pinion, small, front
X125E Speed Bracket Driving Shaft, rear, group; consists of 125E1, 2 and 3, 125E4(3), 125E5

126E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

126E1 **Speed Bracket Quadrant**
126E2 Make-up Washer, for Gear Cover
126E3 Bolt (2), $\frac{5}{16}'' \times 1\frac{1}{2}''$, hexagon
126E4 Bolt Nut (2)
X126E Speed Bracket Quadrant group; consists of 126E1 and 2, 126E3(2), 126E4(2)

131E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

131E1 **Speed Bracket Sliding Shaft**
131E2 Gear, large, middle
131E3 Gear, medium, rear
131E4 Key (3)
131E5 Nut
131E6 Pinion, small, front
131E7 Rack
131E8 Washer
X131E Speed Bracket Sliding Shaft group; consists of 131E1, 2 and 3, 131E4(3), 131E5 to 8 inclusive

133E

TYPE AND RULE CASTER DISPLAY ATTACHMENT

Tumbler
133E2 Idler