

**6E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

a6E Belt Shifter Ring Rod  
a6E4 Nut

**98E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

98E2 Belt Shifter Operating Bar Connecting Rod  
98E3 Split Pin (2),  $\frac{1}{16}$ "  $\times$   $\frac{5}{8}$ "  
Washer (3)

**100E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

100E1 Belt Shifter Operating Bar Lever  
100E1 assd.\* Belt Shifter Operating Bar Lever,  
assembled  
100E2 Bracket  
100E2 assd.† Bracket, assembled  
100E3 Bracket Clamp Screw,  $\frac{5}{16}$ "  $\times$   $1\frac{1}{4}$ "  
100E4 Pin  
100E5 Pin Split Pin (2),  $\frac{1}{16}$ "  $\times$   $\frac{1}{2}$ "  
100E6 Stud (see Plate 37)  
100E7 Stud Nut  
100E8 Spring  
Xa100E Belt Shifter Operating Bar Lever group;  
consists of 100E1 assd., 100E8  
\*100E1 assd. consists of 100E1, 100E2 assd.,  
100E4, 100E5(2), 100E6 and 7  
†100E2 assd. consists of 100E2 and 3

**101E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

a101E1 Clutch Control Shaft (Not supplied separ-  
ately, order Xa101E)  
101E2 Bell Crank  
101E3 Bell Crank Taper Pin,  $\frac{5}{32}$ "  $\times$   $\frac{3}{4}$ "  
a101E4 Lever (see Plate 37)  
101E5 Lever Taper Pin,  $\frac{5}{32}$ "  $\times$   $\frac{3}{4}$ "  
Xa101E Clutch Control Shaft group; consists of  
a101E1, 101E2 and 3, a101E4, 101E5

**102E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

102E1 Clutch Control Operating Rod  
102E2 Yoke  
102E3 Nut  
X102E Clutch Control Operating Rod group;  
consists of 102E1, 2 and 3

**103E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

103E1 Clutch Control Operating Rod Eye Pin (Not  
supplied separately, order X103E)  
103E2 Spring  
X103E Clutch Control Operating Rod Eye Pin  
group; consists of 103E1 and 2

**104E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

104E1 Clutch Gear

**107E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

107E1 Gear Cover, rear, top  
107E2 Screw (2),  $\frac{1}{4}$ "  $\times$   $\frac{5}{8}$ "  
107E3 Gear Cover, rear, bottom, Part 1  
107E3 assd.\* Gear Cover, rear, bottom, assembled  
107E4 Gear Cover, rear, bottom, Part 2  
107E5 Screw (2),  $\frac{1}{4}$ "  $\times$   $\frac{3}{4}$ ", Cover, rear, bottom,  
Part 1, to Speed Bracket Cap Screw,  
(see Plate 38)  
107E6 Screw (4),  $\frac{5}{32}$ "  $\times$   $\frac{5}{16}$ ", Cover, rear, bottom,  
Part 2, to Cover, rear, bottom, Part 1  
Xa107E Gear Cover, rear, group; consists of 107E1,  
107E2(2), 107E3 assd., 107E5(2)  
\*107E3 assd. consists of 107E3 and 4,  
107E6(4)

**119E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

119E1E\* Sliding Gear Shifter Yoke (see Plate 38)  
119E2 Handle  
119E3 Handle Spring  
119E4 Post  
119E5 Post Nut  
119E6 Post Washer  
X119E Sliding Gear Shifter Yoke group; consists  
of 119E1E, 119E2 and 3, 119E5 and 6  
\*119E1E consists of 119E1, 119E4

**121E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

121E1 Sliding Gear Safety Lever  
121E2 Rod (2)  
121E3 Rod Hanger (see Plate 38)  
121E4 Rod Nut (4)  
X121E Sliding Gear Safety Lever group; consists  
of 121E1, 121E2(2), 121E3, 121E4(4)

**122E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

Speed Bracket  
122E14 Guide Post, for Clutch Control Shaft  
Bell Crank  
122E15 Guide Post Nut  
122E16 Guide Post Lock Nut  
122E17 Guide Post Spring  
122E18 Guide Post Washer (2)  
a122E19 Oil Pipe Cover Base (2)  
122E20 Oil Hole Cover (2)  
a122E21 Oil Hole Cover Screw (4)  
a122E33E Tumbler Housing  
122E34 Tumbler Housing Screw (4),  $\frac{3}{8}$ "  $\times$   $1\frac{1}{8}$ "  
122E35 Tumbler Housing Stop Plate

**130E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

130E1 Speed Bracket Screw,  $\frac{3}{8}$ "  $\times$  3", to Camshaft  
Stand  
130E2 Speed Bracket Screw (6),  $\frac{3}{8}$ "  $\times$   $1\frac{1}{4}$ ", to Oil  
Pan Shelf

**132E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

a132E1 Speed Index Plate  
132E2E\* Bracket  
132E3 Bracket Pin (2)  
132E4 Screw (6),  $\frac{1}{8}$ "  $\times$   $\frac{3}{16}$ "  
Xa132E Speed Index Plate group; consists of  
a132E1, 132E2E, 132E4(6)  
\*132E2E consists of 132E2, 132E3(2)

**133E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

133E1E\* Tumbler  
133E2 Idler (see Plate 38)  
133E3 Idler Shaft  
133E4E† Latch  
133E5 Latch Fulcrum Pin (see Plate 37)  
133E6 Latch Fulcrum Pin Split Pin (2),  $\frac{1}{16}$ "  $\times$   $\frac{1}{2}$ "  
133E7 Latch Spring  
133E8 Latch Stop Pin  
133E9 Oil Pipe, front  
133E10 Oil Pipe, rear  
133E11 Oil Pipe Clamp  
133E12 Oil Pipe Clamp Screw,  $\frac{1}{8}$ "  $\times$   $\frac{7}{16}$ "  
133E13 Pinion  
133E14 Pinion Shaft, also Fulcrum for Tumbler  
(see Plate 37)  
X133E Tumbler group; consists of 133E1E, 133E2  
and 3, 133E4E, 133E5, 133E6(2), 133E7,  
133E13 and 14  
\*133E1E consists of 133E1, 133E9 to 12  
inclusive  
†133E4E consists of 133F4, 133E8

**198E****DISPLAY ATTACHMENT**

198E1 Patent Plate (specify country)  
198E2\* Screw (2), to Speed Bracket Tumbler  
Housing  
a198E2 Screw (2), to Speed Bracket Tumbler  
Housing  
X198E Patent Plate (specify country) group; con-  
sists of 198E1, 198E2(2)  
Xa198E Patent Plate (specify country) group; con-  
sists of 198E1, a198E2(2)  
\*Attachments supplied on and after June  
1945 and prior to 1st November 1949  
were equipped with these parts

**217E****TYPE AND RULE CASTER  
DISPLAY ATTACHMENT**

217E1 Gear Cover, bottom  
217E2 Screw (3),  $\frac{1}{4}$ "  $\times$   $\frac{1}{2}$ ", to Speed Bracket and  
Quadrant  
X217E Gear Cover, bottom, group; consists of  
217E1, 217E2(3)