

19H

	Piston Operating Rod
19H	Crosshead, lower
a19H2	Crosshead Taper Pin
a19H3	Crosshead, upper
19H4	Nut
a19H4	Nut, Pump Stroke Counter Attachment (see Plate 51)
a19H5	Crosshead Stud, Type and Rule Caster and Display Attachment for Composition Caster (see Plate 35)
a19H6	Crosshead Stud Nut (see Plate 35)
a19H7	Crosshead Stud Nut Lock Nut (see Plate 35)
X19H	Piston Operating Rod group; consists of 19H, 19H1, a19H2 and 3, 19H4
Xa19H	Piston Operating Rod, Type and Rule Caster and Display Attachment for Composition Caster, group; consists of 19H, 19H1, a19H2 and 3, 19H4, a19H5, 6 and 7

20H

	Piston Spring
20H*	Piston Spring, strengthened, Type and Rule Caster and Display Attachment for Composition Caster
a20H†	Piston Spring, inner
b20H	Rod, Type and Rule Caster and Display Attachment for Composition Caster
a20H1†	Rod
b20H1	Rod, Type and Rule Caster and Display Attachment for Composition Caster (see Plate 35)
c20H1	Rod Eye
a20H2	Rod Eye Pin
20H3	Rod Eye Pin Split Pin, $\frac{3}{32}'' \times \frac{5}{8}''$
20H4	Rod Nut
20H5*	Rod Nut, knurled, Type and Rule Caster and Display Attachment for Composition Caster
b20H5†	Rod Nut
c20H5	Rod Nut
a20H6	Washer
b20H7	Rod Sleeve, Type and Rule Caster and Display Attachment for Composition Caster (see Plate 35)
a20H9†	Rod Thrust Bearing, Type and Rule Caster and Display Attachment for Composition Caster
20H11	Piston Spring, outer
a20H12	Abutment
20H13	Rod Nut Lock Nut
Xa20H†	Piston Spring, strengthened, Type and Rule Caster and Display Attachment for Composition Caster, group; consists of a20H, a20H1, b20H5, a20H7, a20H9, 20H13
Xd20H	Piston Spring group; consists of b20H, b20H1, a20H2, 20H3 and 4, c20H5, a20H6, 20H11, a20H12, 20H13
Xe20H	Piston Spring, Type and Rule Caster and Display Attachment for Composition Caster, group; consists of b20H, c20H1, a20H2, 20H3 and 4, c20H5, b20H7, 20H11, a20H12, 20H13
	*Composition Casters numbered 22001 to 22699 inclusive were equipped with these parts

†Type and Rule Casters numbered 1240 to 1289 inclusive and Display Attachments supplied on and after June 1945 and prior to 1st November 1949 were equipped with these parts

21H

21H	Pump Bell Crank
21H1	Shaft
21H2	Shaft Set Screw
X21H	Pump Bell Crank group; consists of 21H, 21H1 and 2

24H

c24H	Pump Body Lever (Not supplied separately, order Xc24H)
b24H1H*	Block (2)
b24H3	Block Bearing Pin Lock Screw, in Lever (2)
b24H4	Block Bearing Pin (2)
b24H6	Block Pin, in Block (2)
b24H11	Block Stop Pin, in Lever (2)
Xc24H	Pump Body Lever group; consists of c24H, b24H1H(2), b24H3(2), b24H4(2), b24H11(2)
	*b24H1H each consists of b24H1, b24H6

26H

b26HH*	Pump Body Lifting Lever, Nozzle End
a26H1	Stud
26H2	Stud Nut
a26H3	Pin (see Plate 24)
a26H4	Pin Nut (see Plate 24)
Xb26H	Pump Body Lifting Lever, Nozzle End, group; consists of b26HH, a26H1, 26H2
	*b26HH consists of b26H, a26H3 and 4

31H

	Pump Body Spring
a31H3	Rod Crosshead Eye, to Pump Body Lever
31H4	Rod Crosshead Eye Nut

37H

	Swing Frame
b37H	Guide Block
37H1	Guide Block Screw (2), $\frac{1}{4}'' \times \frac{7}{8}''$
37H2	Handle (see Plate 24)
b37H3	Spring Post, for Pump Body Lifting Spring (see Plate 24)
a37H6	Adjusting Screw, long
a37H9	Adjusting Screw, short (2)
a37H10	Bush
a37H11	Table
a37H12*	Table Bolt (3), $\frac{3}{8}'' \times 1\frac{1}{4}''$, hexagon
a37H13	Worm Shaft
a37H14	Worm Shaft Nut
a37H15	Worm Shaft Thrust Bearing
a37H16	Worm Shaft Thrust Bearing Washer
a37H17	Worm Shaft Nut Lock Nut
37H22	Swing Frame group; consists of b37H, 37H1, 37H2(2), b37H3, a37H6, a37H9, a37H10(2), a37H11 and 12, a37H13(3), a37H14 to 17 inclusive, 37H22
Xb37H	
	*Can be fitted only at Workshops

38H

d38H	Swing Frame Post
38H1	Bolt, $\frac{3}{8}'' \times 2\frac{1}{4}''$, hexagon, to Base (see Plate 24)
38H4*	Screw, lower, $\frac{5}{8}'' \times 3\frac{3}{8}''$, to Main Stand
a38H4	Screw, lower, $\frac{5}{8}'' \times 4\frac{1}{4}''$, hexagon, to Main Stand
38H5*	Screw, upper, $\frac{1}{2}'' \times 1\frac{3}{8}''$, to Main Stand
a38H5	Screw, upper, $\frac{1}{2}'' \times 2\frac{1}{4}''$, hexagon, to Main Stand
38H7	Oil Pipe, Pump Bell Crank, short
38H8	Oil Pipe, Piston Operating Rod Crosshead
38H9	Oil Pipe, Pump Bell Crank, long
38H10	Oil Pipe Cover
38H11	Oil Pipe Cover Base
38H12	Oil Pipe Cover Screw (2)
38H13	Oil Pipe Clamp (2)
38H14	Oil Pipe Clamp Screw (2), $\frac{1}{8}'' \times \frac{7}{16}''$
Xd38H	Swing Frame Post group; consists of d38H, 38H1, a38H4 and 5, 38H7 to 11 inclusive, 38H12(2), 38H13(2), 38H14(2)
	*Composition Casters numbered 22001 to 22366 inclusive and Type and Rule Casters numbered 1240 to 1284 inclusive were equipped with these parts

39H

	Swing Frame Rack
a39H	Nut
a39H1	Washer, small
a39H2	Sleeve
a39H4	Bush
a39H5	Swing Frame Rack group; consists of a39H, a39H1 and 2, a39H4 and 5
Xa39H	

40H

b40HH*	Swing Frame Wormshaft Crank
a40H4	Handle
a40H3	Handle Taper Pin, $\frac{5}{32}'' \times 1\frac{3}{8}''$
Xb40H†	Swing Frame Wormshaft Crank group; consists of b40HH, a40H3
	*b40HH consists of b40H, a40H4
	†Can be fitted only at Workshops

75CU

	Duplex Piston Spring Attachment
	Object—To improve the quality of type by adopting Duplex Piston Springs
	For Composition Casters numbered 22001 to 22699 inclusive
75CU	Duplex Piston Spring Attachment; consists of b20H, b20H1, a20H6, c20H5, 20H11, a20H12, 20H13
	For Composition Casters numbered 22001 to 22699 inclusive equipped with Display Attachment supplied on and after June 1945 and prior to 1st November 1949, Type and Rule Casters numbered 1240 to 1289 inclusive
75CUI	Duplex Piston Spring Attachment; consists of b20H, c20H1, c20H5, b20H7, 20H11, a20H12, 20H13