

## 12H

*a12H\** Melting Pot, medium, Gas  
*g12HH††* Melting Pot, medium, Electric and Gas-Electric, Funditor  
*h12HH‡* \* Melting Pot, medium, Electric and Gas-Electric, Funditor and Rototherm  
*j12HH§* Melting Pot, large, Electric, Funditor and Rototherm  
*b12H2\** Casing, for a12H  
*h12H2\** Casing, for g12HH, h12HH (Gas-Electric)  
*h12H2 assd.\** || Casing, assembled, for g12HH, h12HH (Gas-Electric)  
*j12H2¶* Casing, for g12HH, h12HH (Electric)  
*j12H2 assd.\*\*¶* \* Casing, assembled, for g12HH, h12HH (Electric)  
*k12H2* Casing, for j12HH  
*12H8* Casing Screw  
*a12H9* Casing Stud (2)  
*a12H10* Casing Stud Nut (2)  
*a12H11* Casing Stud Washer (2)  
*a12H18* Casing Bracket  
*a12H19* Casing Bracket Screw (2),  $\frac{5}{16}'' \times \frac{3}{4}''$   
*a12H20* Casing Bracket Taper Pin (2),  $\frac{5}{32}'' \times \frac{1}{4}''$   
*a12H25* Screw (4),  $\frac{1}{4}'' \times \frac{1}{16}''$ , to Casing  
*a12H36††* Clip (2), for Element, medium, Funditor  
*c12H36* Clip (4), for Element, medium and large, Funditor and Rototherm (see Plate 28)  
*12H37††* Clip Screw (2),  $\frac{1}{4}'' \times \frac{1}{16}''$ , countersunk, for a12H36  
*a12H37* Clip Screw (4),  $\frac{1}{4}'' \times \frac{1}{16}''$ , countersunk, for c12H36 (see Plate 28)  
*12H38* Clip, for Thermostat (see Plate 28)  
*12H39* Clip Screw,  $\frac{3}{16}'' \times \frac{1}{16}''$  (see Plate 28)  
*12H40* Flue Cap, medium and small, Electric, Funditor and Rototherm  
*a12H41* Gasket, Part 1, medium  
*b12H41* Gasket, Part 1, large  
*12H42* Casing Baffle, Gas-Electric  
*12H43* Casing Baffle Screw,  $\frac{1}{4}'' \times \frac{5}{8}''$   
*12H44* Casing Bottom Plate, Gas-Electric  
*a12H44¶* Casing Bottom Plate, Electric  
*12H45* Casing Bottom Plate Screw (4),  $\frac{3}{8}'' \times \frac{3}{4}''$   
*12H46* Casing Bottom Plate Screw (2),  $\frac{3}{8}'' \times \frac{3}{4}''$ , countersunk  
*12H47* Casing Cover Plate, for j12HH  
*12H48* Casing Cover Plate Screw (3),  $\frac{5}{32}'' \times \frac{5}{16}''$   
*12H50* Gasket, Part 2, medium  
*a12H50* Gasket, Part 2, large  
*Xd12H* Melting Pot, medium, Gas, group; consists of a12H, b12H2, 12H8, a12H9(2), a12H10(2), a12H11(2), a12H18, a12H19(2), a12H20(2), a12H25(4), a37H9  
*Xj12H††* Melting Pot, medium, Gas-Electric, Funditor, group; consists of g12HH, h12H2 assd. and asbestos packing  
*Xk12H* Melting Pot, medium, Gas-Electric, Funditor and Rototherm, group; consists of h12HH, h12H2 assd. and asbestos packing  
*Xm12H¶* Melting Pot, medium, Electric, Funditor, group; consists of g12HH, j12H2 assd. and asbestos packing  
*Xn12H¶* Melting Pot, medium, Electric, Rototherm, group; consists of h12HH, j12H2 assd. and asbestos packing  
*Xp12H* Melting Pot, large, Electric, Funditor and Rototherm, group; consists of j12HH, k12H2, 12H8, a12H9(2), a12H10(2), a12H11(2), a12H18, a12H19(2), a12H20(2), b12H41, 12H47, 12H48(3), a12H50, a37H9 and asbestos packing  
 \*Can be fitted only at Workshops  
 †g12HH consists of g12H, a12H36(2), 12H37(2), 12H38 and 39  
 ‡h12HH consists of h12H, c12H36(4), a12H37(4), 12H38 and 39  
 §j12HH consists of j12H, a12H25(4), c12H36(4), a12H37(4), 12H38 and 39  
 ¶h12H2 assd. consists of h12H2, 12H8, a12H9(2), a12H10(2), a12H11(2), a12H18, a12H19(2), a12H20(2),

a12H25(4), a12H41, 12H42, 43 and 44, 12H45(4), 12H46(2), 12H50, a37H9, 2 lbs asbestos packing  
 ¶Composition Casters numbered 24518 to 24727 and Type and Rule Casters numbered 1369 to 1372 were equipped with these parts  
 \*\*j12H2 assd. consists of j12H2; 12H8, a12H9(2), a12H10(2), a12H11(2), a12H18, a12H19(2), a12H20(2), a12H25(4), a12H41, a12H44, 12H45(6), 12H50, a37H9  
 ††Composition Casters numbered 24518 to those supplied prior to February 1957 and Type and Rule Casters numbered 1369 to those supplied prior to February 1957 were equipped with these parts

## 13H

### GAS AND GAS-ELECTRIC MELTING POTS

*13H* Melting Pot Chimney  
*a13H1* Extension, Type and Rule Caster and Lead and Rule Attachment for Composition Caster

## 18H

*c18H* Piston Lever (Not supplied separately, order Xc18H)  
*b18H1H\** Block (2)  
*b18H4* Block Bearing Pin (2)  
*b18H3* Block Bearing Pin Lock Screw, in Lever (2)  
*b18H6* Block Pin, in Block (2)  
*b18H11* Block Stop Pin (2)  
 Xc18H Piston Lever group; consists of c18H, b18H1H(2), b18H3(2), b18H4(2), b18H11(2)  
 \*b18H1H each consists of b18H1, b18H6

## 25H

*d25HH\** Pump Body Lifting Lever, Piston End  
*25H1* Locating Latch  
*25H2* Locating Latch Screw  
*b25H3H†* Stand, front, Melting Pot, medium  
*c25H3H‡* Stand, front, Melting Pot, large  
*25H16* Stand Screw, top, to Casing, Melting Pot, large  
*b25H4H§* Stand, rear, Melting Pot, medium  
*c25H4H||* Stand, rear, Melting Pot, large  
*a25H5* Stand Cap (Not supplied separately, order b25H4H or c25H4H)  
*25H6* Stand Cap Screw (2),  $\frac{1}{4}'' \times \frac{3}{8}''$   
*25H7* Stand, rear, Screw, (3)  $\frac{1}{4}'' \times \frac{3}{8}''$   
*25H8* Seating, front  
*25H10* Seating, front, Screw,  $\frac{1}{8}'' \times \frac{17}{16}''$ , countersunk  
*25H9* Seating, rear  
*25H12* Seating, rear, Screw,  $\frac{1}{8}'' \times \frac{17}{16}''$ , countersunk  
*25H11* Stand, front, Screw, (2),  $\frac{1}{4}'' \times \frac{5}{8}''$   
*25H13* Stand Bush  
*25H14¶* Stand Bush (in halves)  
*25H15* Stand Bush Lock Screw  
*25H16* (refer after c25H3H)  
*Xc25H* Pump Body Lifting Lever, Piston End, Melting Pot, medium, group; consists of d25HH, b25H3H, b25H4H, 25H7(3), 25H11(2)  
*Xd25H* Pump Body Lifting Lever, Piston End, Melting Pot, large, group; consists of d25HH, c25H3H, c25H4H, 25H7(3), 25H11(2), 25H16  
 \*d25HH consists of d25H, 25H1 and 2, 25H8, 9 and 10, 25H12  
 †b25H3H consists of b25H3, 25H13  
 ‡c25H3H consists of 25H3, 25H13  
 §b25H4H consists of b25H4, a25H15,

25H6(2), 25H14 and 15  
 ¶c25H4H consists of c25H4, a25H5, 25H6(2), 25H14 and 15  
 ¶Can be fitted only at Workshops

## 26H

*a26H3* Pump Body Lifting Lever, Nozzle End Pin  
*a26H4* Pin Nut

## 27H

*a27H* Pump Body Lifting Spring Plate, upper  
*27H1* Plate, lower  
*a27H2* Pump Body Lifting Spring, group; consists of a27H, 27H1, a27H2  
*X27H*

## 28H

*a28H* Pump Body Operating Rod  
*a28H2H\** Extension  
*28H3* Extension Pin  
*28H4* Nut (3)  
*28H5* Nut Lock Nut (2)  
*Xa28H* Pump Body Operating Rod, group; consists of a28H, a28H2H, 28H4(3), 28H5(2)  
 \*a28H2H consists of a28H2, 28H3, 27H1

## 29H

*29H* Pump Body Operating Rod Lever  
*29H1* Pin  
*29H2* Pin Split Pin,  $\frac{3}{32}'' \times \frac{1}{2}''$   
*29H3* Stand  
*X29H* Pump Body Operating Rod Lever, group; consists of 29H, 29H1, 2 and 3

## 31H

*a31H* Pump Body Spring  
*31H1* Rod  
*31H2* Rod Crosshead  
*a31H3* Rod Crosshead Eye, to Pump Body Lever (see Plate 25)  
*31H4* Rod Crosshead Eye Nut (see Plate 25)  
*31H5* Rod Crosshead Eye Pin  
*31H6* Rod Crosshead Eye Pin Split Pin,  $\frac{3}{32}'' \times \frac{3}{8}''$   
*31H7* Rod Crosshead Eye Washer  
*31H8* Rod Crosshead Stop Post  
*31H9* Rod Crosshead Stop Post Nut  
*31H10* Rod Nut, upper  
*a31H11* Rod Sleeve  
*31H13* Rod Nut, lower  
*31H16* Rod Crosshead Collar Stop  
*31H17* Rod Nut Lock Nut  
*Xb31H* Pump Body Spring group; consists of a31H, 31H11 and 2, a31H3, 31H4 to 10 inclusive, a31H11, 31H13, 31H16 and 17

## 32H

*a32H* Pump Lever Connecting Link  
*32H1* Pin (2)  
*32H2* Pin Split Pin (2),  $\frac{3}{32}'' \times \frac{3}{8}''$   
*a32H3* Plunger  
*a32H4* Plunger Spring  
*Xa32H* Pump Lever Connecting Link group; consists of a32H, 32H1(2), 32H2(2), a32H3 and 4

## 37H

*b37H3* Swing Frame  
*a37H6* Handle  
 Spring Post, for Pump Body Lifting Spring

## 38H

*38H1* Swing Frame Post  
 Bolt,  $\frac{3}{8}'' \times 2\frac{1}{2}''$ , hexagon, to Base