7F

7F **Column Pusher Spring**
7F1 Plate (2)
X7F Column Pusher Spring group; consists of 7F, 7F1(2)

8F

8F **Column Pusher Spring Box**
*8F1** Adjusting Ball Plug
a8F1 Adjusting Ball Plug
a8F2 Adjusting Ball Plug Lock Nut
*8F3** Ball Plunger
a8F3 Ball Plunger
8F4 Ball Plunger Washer
8F5 Plug
8F6 Spring
Xa8F Column Pusher Spring Box, Leading and Mathematical Attachments, group; consists of Xb8F modified (see Plates 47, 58)
Xb8F Column Pusher Spring Box group; consists of 8F, a8F1, 2 and 3, 8F4, 5 and 6
*Composition Casters numbered 22001 to 25429 and Composition Casters incorporating Quadding and Centring facilities numbered 22001 to 25413 were equipped with these parts

20F

20F **Line Hook Carriage**
20F1 Friction Plunger (2)
20F2 Friction Plunger Spring (2)
X20F Line Hook Carriage group; consists of 20F, 20F1(2), 20F2(2)

21F

a21F **Line Hook Operating Bar**
21F1 Friction Plunger
21F2 Friction Plunger Spring
a21F3 Locking Rod
Xa21F Line Hook Operating Bar group; consists of a21F, 21F1 and 2, a21F3

22F

a22FF* **Line Hook Operating Bar Stop**
b22F1 Adjusting Screw
22F2 Screw (2), $\frac{1}{4}'' \times \frac{5}{8}''$
a22F3 Adjusting Screw Nut
22F4 Pin, Stop for Line Support Pusher Catch Plate
22F5 Pivot, for Line Support Pusher Catch Plate
Xa22F Line Hook Operating Bar Stop group; consists of a22FF, b22F1, 22F2(2), a22F3
*a22FF consists of a22F, 22F4 and 5

23F

*d23FF** ‡ **Line Hook Operating Slide**
e23FF† Line Hook Operating Slide
a23F7 Pin, for Operating Bar
a23F12 Friction Plunger (2)
a23F13 Friction Plunger Spring (2)
Xe23F Line Hook Operating Slide group; consists of e23FF, a23F12(2), a23F13(2)
*d23FF consists of d23F, a23F7
†e23FF consists of e23F, a23F7
‡Composition Casters numbered 24526 to 24537 inclusive, 24544 to 24553 inclusive, 24560 to 25428 inclusive, and Composition Casters incorporating Quadding and Centring facilities numbered 24526 to 24537 inclusive, 24544 to 24553 inclusive, 24560 to 25412 inclusive, were equipped with this part

24F

a24F **Line Hook Operating Slide Shoe**
b24F Line Hook Operating Slide Shoe, Reverse Delivery Attachment
24F1 Screw (5), $\frac{1}{4}'' \times \frac{5}{8}''$
24F4 Screw (2), $\frac{1}{4}'' \times \frac{15}{16}''$
*Xa24F** Line Hook Operating Slide Shoe group; consists of a24F, 24F1(5)
Xb24F Line Hook Operating Slide Shoe, Reverse Delivery Attachment, group; consists of b24F, 24F1(5)
Xc24F Line Hook Operating Slide Shoe group; consists of a24F, 24F1(3), 24F4(2)
*Composition Casters numbered 22001 to 24842 were equipped with these parts

27F

*a27F** **Line Hook Operating Slide Spring Box**
b27F Line Hook Operating Slide Spring Box
27F1 Pin, in Lever
27F3 Plug, rear
27F4 Spring
27F5 Spring Abutment, front
27F6 Spring Abutment, rear
27F7 Rod
27F8 Rod Adjusting Nut
27F9 Rod Adjusting Nut Lock Nut
27F10 Rod Eye
27F11 Rod Eye Lock Nut
*Xb27F** Line Hook Operating Slide Spring Box group; consists of a27F, 27F1, 27F3 to 11 inclusive
Xc27F Line Hook Operating Slide Spring Box group; consists of b27F, 27F1, 27F3 to 11 inclusive
*Composition Casters numbered 22001 to 25428 and Composition Casters incorporating Quadding and Centring facilities numbered 22001 to 25412 were equipped with these parts

31F

g31F **Main Galley Stand**
h31F Main Galley Stand, Reverse Delivery Attachment
j31F Main Galley Stand, Leading Attachment
k31F Main Galley Stand, Raised Galley Attachment
31F1 Taper Pin, with threaded end
31F2 Screw, large, $\frac{1}{2}'' \times 1\frac{3}{8}''$
31F4 Screw, small, $\frac{3}{8}'' \times 1\frac{1}{8}''$
31F5 Spring Post, for Column Pusher Spring
31F6 Packing Plate, left, Raised Galley Attachment (see Plate 51)
a31F7 Stud, Stop, for Pump Trip Handle
31F8 Packing Plate, right, Raised Galley Attachment (see Plate 51)
31F10 Packing Plate Screw (4), $\frac{1}{8}'' \times \frac{1}{4}''$, countersunk, Raised Galley Attachment (see Plate 51)
Xg31F Main Galley Stand group; consists of g31F, 31F1 and 2, 31F4 and 5, a31F7

38F

38F **Operating Lever Stud**
38F1 Nut
X38F Operating Lever Stud group; consists of 38F, 38F1

45F

d45FF* **Trip Lever,** assembled
d45F Trip Lever, Part 1 (Not Supplied separately, order d45FF)
45F26 Trip Lever, Part 2
g45FF† Trip Lever, Leading Attachment
a45F3F‡ Latch
a45F4 Latch Guide Pin
45F5 Latch Stud
45F6 Latch Stud Split Pin, $\frac{3}{32}'' \times \frac{1}{2}''$
45F7 Latch Stud Washer
45F8 Spring Post, for Trip Lever Spring
a45F9 Stop Screw, $\frac{1}{4}'' \times 1\frac{13}{16}''$, hexagon
45F10 Stop Screw Lock Nut
a45F11 Spring Post, for Latch Spring
a45F12 Latch Spring Post
a45F13 Latch Spring
45F26 (refer after d45F)
45F27 Bolt, $\frac{5}{16}'' \times 1''$, hexagon
45F28 Bolt Washer
45F29F‖ ** Distance Cam
a45F29F¶ Distance Cam
a45F30 Distance Cam Adjuster
45F31 Distance Cam Adjuster Lock Nut
45F32 Distance Cam Adjuster Lock Nut Washer
45F33 Distance Cam Adjuster Plunger
45F34 Distance Cam Adjuster Plunger Spring
45F35 Distance Cam Pin
Xd45F Trip Lever group; consists of d45FF, a45F9, 45F10, a45F13, 45F26, 27 and 28, a45F29F, a45F30, 45F31 to 34 inclusive
Xg45F Trip Lever, Leading Attachment, group; consists of g45FF, a45F9, 45F10, a45F13, 45F26, 27 and 28, a45F29F, a45F30, 45F31 to 34 inclusive
*d45FF consists of d45F, a45F3F, a45F4, 45F5 to 8 inclusive, a45F11
†g45FF consists of g45F, a45F3F, a45F4, 45F5 to 8 inclusive, a45F11
‡a45F3F consists of a45F3, a45F12
‖45F29F consists of 45F29, 45F35
¶a45F29F consists of a45F29, 45F35
**Composition Casters numbered 22001 to 25355 inclusive and Composition Casters incorporated Quadding and Centring facilities numbered 22001 to 25217 inclusive, were equipped with this part

47F

47F **Trip Lever Spring**

48F

48F **Trip Lever Spring Post,** in Main Galley Stand

53F

a53F‡ **Line Hook Operating Slide Latch**
b53F Line Hook Operating Slide Latch
*c53F1F** ‡ Frame
d53F1F† Frame
a53F6 Frame Spring Pin
a53F8 (refer after a53F14)
a53F9 (refer after a53F14)
a53F12 Frame Fulcrum Pin (2)
a53F13‡ Frame Extension
b53F13 Frame Extension
a53F14 Frame Extension Rivet (2)
a53F8 Stud
a53F9 Spring
Xc53F‡ Line Hook Operating Slide Latch group; consists of a53F, c53F1F, a53F8 and 9, a53F12(2)
Xd53F Line Hook Operating Slide Latch group; consists of b53F, d53F1F, a53F8 and 9, a53F12(2)
*c53F1F consists of c53F1, a53F6, a53F13, a53F14(2)
†d53F1F consists of d53F1, a53F6, b53F13, a53F14(2)
‡Composition Casters numbered 22001 to 25428 and Composition Casters incorporating Quadding and Centring facilities numbered 22001 to 25412 were equipped with these parts

55F

a55F1 **Line Support Pusher Catch Plate** (Not supplied separately, order Xa55F)
55F2 Spring (Not supplied separately, order Xa55F)
55F3 Spring Rivet (2)
Xa55F Line Support Pusher Catch Plate group; consists of a55F1, 55F2, 55F3(2)