

IF		50F4	Clamp Spring		
<i>c1F</i>	Column Pusher , pica measure (Not supplied separately, order Xc1F)	50F5F	Clamp Tongue	<i>e51FF§</i>	Attachment (see Plate 44) Type Channel Block, fixed, Overhung Type Attachment
<i>d1F</i>	Column Pusher , pica measure, Quadding and Centring Attachment (Not supplied separately, order Xd1F)	<i>a50F5F¶</i>	Clamp Tongue, Raised Galley Attachment	<i>h51FF </i>	Type Channel Block, fixed (14 to 18 point display) (see Plate 35)
<i>e1F</i>	Column Pusher , cicero measure, Quadding and Centring Attachment (Not supplied separately, order Xe1F)	<i>d50F6</i>	Screw, $\frac{1}{16}'' \times 1\frac{7}{8}''$, hexagon, type height .927" and over	<i>k51FF¶</i>	Type Channel Block, fixed (24 to 36 point display) (see Plate 35)
<i>f1F</i>	Column Pusher , cicero measure, Quadding and Centring Attachment (Not supplied separately, order Xf1F)	<i>f50F6</i>	Screw, $\frac{3}{16}'' \times 1\frac{5}{8}''$, hexagon, type height .918"	<i>m51FF**</i>	Type Channel Block, fixed, Reverse Delivery Attachment
1F1	Line Support Stop and Type Guide	50F7	Screw Washer, for f50F6	<i>n51FF††</i>	Type Channel Block, fixed, Raised Galley Attachment
<i>b1F1</i>	Line Support Stop and Type Guide, Quadding and Centring Attachment (see Plate 49)	50F8	Clamp Tongue Rivet (3)	<i>p51FF‡‡</i>	Type Channel Block, fixed, Raised Galley Attachment
1F2	Line Support Stop Screw, $\frac{3}{32}'' \times \frac{11}{16}''$, countersunk	<i>a50F8</i>	Clamp Tongue Rivet (3) (24 to 36 point)	<i>q51FF§§</i>	Type Channel Block, fixed (14 to 18 point display), Raised Galley Attachment
1F3	Spring Post	50F9	Stop Plate	<i>r51FF </i>	Type Channel Block, fixed, Raised Galley Attachment
<i>a1F4</i>	Stud Split Pin, $\frac{1}{16}'' \times \frac{3}{8}''$	50F10	Stop Plate Screw (2), $\frac{3}{16}'' \times \frac{3}{16}''$, countersunk	51F1	Taper Pin front, $\frac{9}{32}'' \times 1\frac{1}{4}''$
<i>a1F5</i>	Stop Pin, for Line Support Pusher, Quadding and Centring Attachment (see Plate 49)	<i>e50F11F**</i>	Type Trimmer, type height .927" and over	51F2	Taper Pin, rear, $\frac{9}{32}'' \times 1\frac{1}{4}''$
<i>b1F6</i>	Stop Pin, for Line Support Pusher, Quadding and Centring Attachment (see Plate 49)	<i>50F28‡‡</i>	Type Trimmer Pin, type height .927" and over	<i>a51F2</i>	Taper Pin, rear, $\frac{3}{16}'' \times 1''$, Overhung Type Attachment
<i>c1F6</i>	Stop Pin, for Line Support Pusher	<i>a50F28</i>	Type Trimmer Dowel Pin, type height .927" and over	<i>b51F2</i>	Taper Pin, rear, $\frac{9}{32}'' \times 1\frac{1}{2}''$, Reverse Delivery Attachment
<i>b1F7</i>	Sheave, for Line Support Chain	<i>a50F13</i>	(refer after 50F3)	<i>a51F3</i>	Latch (24 to 36 point display)
1F10	Release Pin, for Line Support Pusher Catch, Quadding and Centring Attachment (see Plate 49)	<i>a50F17</i>	Clamp Type Guide (24 to 36 point) (Not supplied separately, order Xf50F)	<i>e51F3</i>	Latch, Raised Galley Attachment (see Plate 51)
Xc1F	Column Pusher , pica measure, group; consists of c1F, 1F1, 2 and 3, a1F4 and 5, c1F6, b1F7	<i>a50F21</i>	Guide Bar, Reverse Delivery Attachment	<i>a51F9</i>	Latch Screw, $\frac{1}{8}'' \times \frac{9}{16}''$
<i>Xd1F</i>	Column Pusher , Pica Measure, Quadding and Centring Attachment, group; consists of d1F, b1F1, 1F2 and 3, a1F4 and 5, b1F6 and 7, 1F10 (see Plate 49)	<i>a50F22</i>	Guide Bar Screw (3), $\frac{3}{16}'' \times \frac{3}{8}''$, Reverse Delivery Attachment	<i>c51F9</i>	Latch Screw, $\frac{1}{8}'' \times \frac{11}{16}''$ (24 to 36 point display)
<i>Xe1F</i>	Column Pusher , Cicero Measure, Quadding and Centring Attachment, group; consists of c1F, b1F1, 1F2 and 3, a1F4 and 5, b1F6 and 7, 1F10	<i>a50F23§§</i>	Guide Block, Reverse Delivery Attachment (see Plate 45)	51F5	Screw, $\frac{1}{4}'' \times 1\frac{1}{8}''$
<i>Xf1F</i>	Column Pusher , Cicero Measure, group; consists of f1F, 1F1, 2 and 3, a1F4 and 5, c1F6, b1F7	<i>a50F24††</i>	Guide Block Dowel (2), Reverse Delivery Attachment	51F6	Screw, $\frac{1}{4}'' \times 1\frac{1}{8}''$
<i>XXd1F</i>	Column Pusher (specify country), Pica Measure, Quadding and Centring Attachment, complete; consists of Xd1F, Xd54F, d212F1, X217F, X218F, X219F	<i>b50F24</i>	Guide Block Taper Pin (2), $\frac{9}{32}'' \times 1''$, Reverse Delivery Attachment (see Plate 45)	<i>a51F6</i>	Screw, rear, $\frac{3}{16}'' \times 1\frac{1}{16}''$ (24 to 36 point display) (see Plate 35)
<i>XXe1F</i>	Column Pusher (specify country), Cicero Measure, Quadding and Centring Attachment, complete; consists of Xe1F, Xd54F, d212F1, X217F, X218F, X219F	<i>a50F25</i>	Guide Block Screw (2), $\frac{3}{16}'' \times 1''$, Reverse Delivery Attachment (see Plate 45)	<i>a51F7***</i>	Facing
		50F28	(refer after 50F11)	<i>c51F7</i>	Facing (24 to 36 point display) (Not supplied separately, order k51FF)
		<i>a50F28</i>	(refer after 50F11)	<i>a51F8¶¶</i>	Facing Rivet (4), Reverse Delivery, Leading and Overhung Type Attachments
		50F29§§	Plate, for type with overhang up to and including 2 Didot, Reverse Delivery Attachment (see Plate 45)	<i>a51F9</i>	(refer after a51F3)
		50F30§§	Plate, for type with overhang up to and including 6 Didot, Reverse Delivery Attachment (see Plate 45)	<i>c51F9</i>	(refer after a51F3)
		50F31	Plate Screw (4), $\frac{3}{16}'' \times \frac{19}{32}''$, countersunk, Reverse Delivery Attachment (see Plate 45)	<i>a51F17</i>	Facing Rivet (4) (24 to 36 point display)
<i>Xa50F</i>	Type Channel Block, adjustable, type height .918", group; consists of 50F assd., f50F6, 50F7			51F26	Guide, for Rule, Overhung Type Attachment (see Plate 44)
<i>Xf50F</i>	Type Channel Block, adjustable (24 to 36 point), group; consists of 50F, d50F1 and 2, 50F3(3), 50F4 and 5, a50F3(3), 50F9, 50F10(2), a50F17 (see Plate 35)			51F27	Guide Screw, to Block, Overhung Type Attachment (see Plate 44)
<i>Xg50F</i>	Type Channel Block, adjustable, Reverse Delivery Attachment group; consists of g50FF, f50F6, 50F7			51F29	Spring Post, Overhung Type Attachment
<i>Xh50F</i>	Type Channel Block, adjustable, type height .927" and over (specify type height), group; consists of h50FF, 50F4, 50F5F, 50F9, 50F10(2)	<i>Xa51F</i>	Type Channel Block, adjustable (24 to 36 point), group; consists of 50F, d50F1 and 2, 50F3(3), 50F4 and 5, a50F3(3), 50F9, 50F10(2), a50F17 (see Plate 35)	<i>Xd51F</i>	Type Channel Block, fixed, Overhung Type Attachment, group; consists of d51FF, 51F1, a51F2, 51F5 and 6, 51F26 and 27
	*50F assd. consists of 50F, 50F4, 50F5F, 50F9, 50F10(2)	<i>Xe51F</i>	Type Channel Block, fixed, Overhung Type Attachment group; consists of e51FF, 51F1 and 2, 51F5 and 6, 51F29	<i>Xh51F</i>	Type Channel Block, fixed (14 to 18 point display), group; consists of h51FF, 51F5 and 6
	†g50FF consists of g50F, 50F4, 50F5F, 50F9, 50F10(2), a50F21, a50F22(3), a50F23, b50F24(2), a50F25(2), 50F29 and 30, 50F31(4)	<i>Xk51F</i>	Type Channel Block, fixed (24 to 36 point display), group; consists of k51FF, a51F6	<i>Xm51F</i>	Type Channel Block, fixed, Reverse Delivery Attachment group; consists of m51FF, 51F1, b51F2, 51F5 and 6
	‡h50FF consists of h50F, d50F6, e50F11F				*a51FF consists of a51F, a51F3, a51F7, a51F9
	§k50F assd. consists of k50F, 50F4, a50F5F, 50F9, 50F10(2)				†c51FF consists of c51F, a51F3, a51F7, a51F8(4), a51F9
	50F5F consists of a50F1 and 2, 50F5, 50F8(3), a50F13				‡d51FF consists of d51F, a51F3, a51F7, a51F8(4), a51F9
	¶a50F5F consists of a50F1, e50F2, a50F5, 50F8(3), a50F13				§e51FF consists of e51F, a51F3, a51F7, a51F8(4), a51F9
	**c50F11F consists of c50F11, a50F28				h51FF consists of h51F, a51F3, a51F7, a51F9
	††Attachments supplied on and after June 1945 and prior to July 1950 were equipped with these parts				¶k51FF consists of k51F, d51F3, c51F7, c51F9, a51F17(4)
	‡‡Composition Casters numbered 22001 to those supplied prior to January 1958, and 1 type and Rule Casters numbered 1240 to those supplied prior to January 1958 were equipped with this part				**m51FF consists of m51F, a51F3, a51F7, a51F8(4), a51F9
	§§Can be fitted only at Workshops				††n51FF consists of n51F, e51F3, a51F7, a51F9
					‡‡p51FF consists of p51F, e51F3, a51F7, a51F8(4), a51F9
					§§q51FF consists of q51F, e51F3, a51F7, a51F9
					t51FF consists of t51F, e51F3, a51F7, a51F8(4), a51F9
					¶¶Composition Casters numbered 22001 to 23948 inclusive were equipped with these parts
					***Can be fitted only at Workshops