

2E

- 2E **Belt Shifter Arm, front**
 2E1 Clamp Screw, $\frac{1}{8}$ " \times $1\frac{1}{4}$ "
 X2E Belt Shifter Arm, front, group; consists of 2E, 2E1

6E

- 6E **Belt Shifter Ring Rod**
 a6E Belt Shifter Ring Rod, for display type casting (see Plate 36)
 6E1 Washer (see Plate 13)
 6E2 Spring
 a6E4 Nut, for display type casting (see Plate 36)
 X6E Belt Shifter Ring Rod group; consists of 6E, 6E1 and 2
 Xa6E Belt Shifter Ring Rod, for display type casting, group; consists of a6E, 6E1 and 2, a6E4

7E

- 7E **Cam Lever Shaft, front**

10E

- 10EE* **Camshaft, driving**
 10E1 Cam Key
 10E2 Distance Ring, replaces Locking Bar Cam, Type and Rule Caster
 10E3 Key, for Pulley (see Plate 13)
 10E4 Nut, for Pulley (see Plate 13)
 10E5‡ Gear, graduated
 b10E5|| Gear
 10E6 Gear Key
 a10E7 Distance Ring, replaces Transfer Wedge Cam, driving, Type and Rule Caster
 a10E8 Distance Ring, replaces Jaw Tongs Cam, driving, and Air Tower Cam, driving, Type and Rule Caster
 10E9E† Sleeve, Variable Speed Cone Drive Attachment (see Plate 56)
 10E10 Sleeve Key, for Clutch, Variable Speed Cone Drive Attachment (see Plate 56)
 10E11 Sleeve Key Screw, $\frac{3}{32}$ " \times $\frac{13}{32}$ ", countersunk, Variable Speed Cone Drive Attachment
 10E12 Washer, Variable Speed Cone Drive Attachment (see Plate 56)
 X10E‡ || Camshaft, driving, group; consists of 10EE, 10E4 and 5
 Xe10E§ Camshaft, driving, Type and Rule Caster, group; consists of 10EE, 10E2, 10E4 and 5, a10E7 and 8
 Xf10E Camshaft, driving, Variable Speed Cone Drive Attachment, group; consists of 10EE, 10E4 and 5, 10E9E, 10E12
 Xg10E|| Camshaft, driving, group; consists of 10EE, 10E4, b10E5
 Xh10E|| Camshaft, driving, Type and Rule Caster, group; consists of 10EE, 10E2, 10E4, b10E5, a10E7 and 8
 *10EE consists of 10E, 10E1, 10E3, 10E6
 †10E9E consists of 10E9, 10 and 11
 ‡Composition Casters numbered 22001 to 26759 inclusive were equipped with these parts
 §Type and Rule Casters numbered 1240 to 1427 inclusive were equipped with these parts
 ||Can be fitted only at Workshops

11E

- 11EE* **Camshaft, driven**
 11E1 Cam Key
 11E2 Distance Ring, for Locking Bar Cam (see Plate 12)
 a11E3† Gear, graduated
 b11E3§ Gear
 11E4 Gear Key
 a11E5 Distance Ring, replaces Transfer Wedge Cam, driven, Type and Rule Caster
 a11E6 Distance Ring, replaces Jaw Tongs Cam, driven, and Air Tower Cam, driven, Type and Rule Caster
 X11E† § Camshaft, driven, group; consists of 11EE, 11E2, a11E3
 Xb11E‡ Camshaft, driven, Type and Rule Caster, group; consists of 11EE, 11E2, a11E3, a11E5 and 6
 Xc11E§ Camshaft, driven, group; consists of 11EE, 11E2, b11E3
 Xd11E§ Camshaft, driven, Type and Rule Caster, group; consists of 11EE, 11E2, b11E3, a11E5 and 6
 *11EE consists of 11E, 11E1, 11E4
 †Composition Casters numbered 25470 to 26759 inclusive were equipped with these parts
 ‡Type and Rule Casters numbered 1394 to 1427 inclusive were equipped with these parts
 §Can be fitted only at Workshops

12E

- Camshaft Stand**
 12E12 Screw (4), $\frac{1}{16}$ " \times $1\frac{1}{8}$ ", to Base
 12E13 Screw (4), $\frac{1}{16}$ " \times $1\frac{3}{8}$ ", to Base and Main Stand

16E

- g16EE **Centring Pin Lever**
 16E1 Screw (3), $\frac{3}{8}$ " \times $1\frac{1}{4}$ "
 16E4 Stud, for Bridge Lever Connecting Link
 16E5 Stud Split Pin, $\frac{1}{16}$ " \times $\frac{1}{2}$ "
 c16E6 Plate
 16E37 Stop Pin, for Bridge Lever Connecting Link

19E

- f19E§ **Gear Cover, front, top, Part 1**
 f19Eassd* || Gear Cover, front, assembled
 g19E Gear Cover, front, top, Part 1
 g19E assd.† § Gear Cover, front, Display Attachment, assembled
 h19E assd.‡ || Gear Cover, front, Type and Rule Caster, assembled
 19E1 Screw, lower, $\frac{1}{4}$ " \times $\frac{3}{8}$ ", to Camshaft Stand
 19E2|| ¶ Screw, upper, $\frac{1}{4}$ " \times $1\frac{1}{4}$ ", hexagon, through Cap for Wormshaft
 a19E2 Screw, upper, $\frac{1}{4}$ " \times $1\frac{13}{16}$ ", hexagon, through Cap for Wormshaft
 e19E4|| Gear Cover, front, bottom
 f19E4§ Gear Cover, front, bottom, display type casting (see Plate 37)
 g19E4 Gear Cover, front, bottom
 h19E4 Gear Cover, front, bottom, Display Attachment
 19E5 Plug
 a19E6 Screw (6), $\frac{1}{16}$ " \times $\frac{3}{4}$ ", Gear Cover, front, bottom and Gear Cover, front, top, Part 2, to Gear Cover, front, top, Part 1
 19E8 Gear Cover, front, top, Part 2
 19E9|| Blanking-off Plate
 a19E9§ Blanking-off Plate, Type and Rule Caster and Lead and Rule Attachment
 19E10§ Blanking-off Plate Screw (2), $\frac{1}{8}$ " \times $\frac{5}{8}$ "
 19E11 Plug Clamping Screw, $\frac{1}{4}$ " \times $\frac{3}{8}$ "
 19E12 Distance Collar
 19E13 Plug, upper, for Speed Indicator hole
 Xe19E|| Gear Cover, front, group; consists of f19E assembled, 19E1 and 2
 Xf19E§ Gear Cover, front, Display Attachment group; consists of g19E assembled, 19E1 and 2
 Xg19E¶ Gear Cover, front, Type and Rule Caster group; consists of h19E assembled, 19E1 and 2
 Xh19E Gear Cover, front, group; consists of g19E, 19E1, a19E2, g19E4, 19E5, a19E6(6), 19E8, 19E11, 12 and 13
 Xj19E Gear Cover, front, group; Type and Rule Caster and Display Attachment group; consists of g19E, 19E1, a19E2, h19E4, a19E6(6), 19E8, 19E11, 12 and 13
 *f19E assembled, consists of f19E, e19E4, 19E5, a19E6(6), 19E8 and 9, 19E10(2)
 †g19E assembled, consists of f19E, f19E4, a19E6(6), 19E8 and 9, 19E10(2)
 ‡h19E assembled, consists of f19E, f19E4, a19E6(6), 19E8, a19E9, 19E10(2)
 §Attachments supplied on and after February 1959 and prior to 12th March 1963, were equipped with these parts
 ||Composition Casters numbered 25470 to 26759 inclusive were equipped with these parts
 ¶Type and Rule Casters numbered 1394 to 1427 inclusive were equipped with these parts

20E

- Gear Vernier**
 20E Screw (2), $\frac{1}{8}$ " \times $\frac{5}{16}$ "
 20E1 Gear Vernier group; consists of 20E, 20E1(2)
 X20E

53E

- Air Tower Cam Lever**
 53EE* Bush (2)
 53E1† Bush Pin (2)
 53E2 Roller
 53E3 Roller, 1st repair, .016" oversize
 53E3r1 Roller, 2nd repair, .031" oversize
 53E3r2 Roller, 3rd repair, .047" oversize
 53E3r3 Roller, 4th repair, .063" oversize
 53E3r4 Roller Pin
 53E4 Stud
 53E5 Stud Nut
 53E6 Air Tower Cam Lever group; consists of 53EE, 53E5 and 6
 X53E *53EE consists of 53E, 53E1(2), 53E2(2), 53E3 and 4
 †Can be fitted only at Workshops

54E

- 54E **Air Tower Operating Rod**
 54E1 Eye, lower
 54E2 Eye Lock Nut
 a54E3 Yoke, upper
 54E4 Yoke Lock Nut, left hand
 Xa54E Air Tower Operating Rod group; consists of 54E, 54E1 and 2, a54E3, 54E4

64E

- a64E **Pulley, driving**
 b64E Pulley, driving, Variable Speed Cone Drive Attachment (Not supplied separately, order Xb64E)
 64E1* Clutch Pin (2), Variable Speed Cone Drive Attachment (see Plate 56)
 Xb64E Pulley, driving, Variable Speed Cone Drive Attachment, group; consists of b64E, 64E1(2) (see Plate 56)
 *Can be fitted only at Workshops

65E

- c65E **Pulley, loose** (Not supplied separately, order Xc65E)
 a65E3 Pin
 Xc65E Pulley, loose, group; consists of c65E, a65E3

68E

- 68E **Pump Cam Lever Connecting Rod**
 68E1 Yoke, left hand
 68E2 Yoke Lock Nut
 68E3 Yoke, right hand
 68E4 Yoke Lock Nut
 68E5 Yoke Pin (2)
 68E6 Yoke Pin Split Pin (4), $\frac{3}{32}$ " \times $\frac{3}{4}$ "
 X68E Pump Cam Lever Connecting Rod group; consists of 68E, 68E1 to 4 inclusive, 68E5(2), 68E6(4)

80E

- c80E† **Worm Shaft**
 b80E1† Gear
 b80E2† Handwheel
 80E3† Key, for Worm
 d80E4† Key, for Gear and Handwheel
 80E5 Nut
 80E6† Worm
 b80E7† Collar
 a80E13 Collar, in place of Worm, Type and Rule Caster
 80E24* Handwheel Cover
 80E25* Handwheel Cover Washer (3), Polythene
 80E26* Handwheel Cover Washer, Steel
 Xd80E† Worm Shaft group; consists of c80E, b80E1, b80E2, 80E3, d80E4(2), 80E5 and 6, b80E7
 Xe80E† Worm Shaft, Type and Rule Caster, group; consists of c80E, b80E1, 80E2, d80E4(2), 80E5, b80E7, a80E13
 *Composition Casters numbered 22001 to 26759 inclusive, Type and Rule Casters numbered 1240 to 1427 inclusive were equipped with these parts
 †Can be fitted only at Workshops

22H

- 22H **Pump Bell Crank Connecting Rod**
 22H1 Yoke
 22H2 Yoke Lock Nut
 22H3 Yoke, left hand
 22H4 Yoke Lock Nut
 22H5 Yoke Pin (2)
 22H6 Yoke Pin Split Pin (4), $\frac{3}{32}$ " \times $\frac{3}{4}$ "
 X22H Pump Bell Crank Connecting Rod group; consists of 22H, 22H1 to 4 inclusive, 22H5(2), 22H6(4)

33H

- a33H **Pump Rocker Arm**
 a33H1 Latch
 33H2 Latch Pin
 33H3 Latch Pin Split Pin (2), $\frac{3}{32}$ " \times $\frac{3}{4}$ "
 a33H4 Plunger
 a33H6 Plunger Spring
 33H7 Shaft
 a33H8 Plug
 Xa33H Pump Rocker Arm group; consists of a33H, a33H1, 33H2, 33H3(2), a33H4, a33H6, 33H7, a33H8

34H

- 34H **Pump Operating Lever**
 34H1 Clamp Bolt, $\frac{1}{8}$ " \times $1\frac{1}{16}$ ", hexagon
 X34H Pump Operating Lever group; consists of 34H, 34H1

Plate 14

A symbol in italics is not illustrated unless referred to another plate