

**IE**  
*g1E* Base (Not supplied separately, order Xe1E)  
*a1E1* Hinge (2), for Door  
*a1E2* Hinge Nut (2)  
 Xe1E Base group; consists of *g1E*, *a1E1*(2),  
*a1E2*(2), X18E

**18E**  
 Door  
*18E1* Hinge Pin (2)  
*18E2* Knob  
*18E3* Latch  
 X18E Door group; consists of 18E, 18E1(2),  
 18E2 and 3

**36E**  
*u36EE\*††* Main Stand, Type and Rule Caster (see  
 Platc 29)

*pw36EE†* Main Stand  
*qw36EE* (refer after 36E354)  
*kw36EE* (refer after 36E133)  
*36E1* Air Pipe to No. 1 Pin on B Block  
*36E2* Air Pipe to No. 2 Pin on B Block  
*36E3* Air Pipe to No. 3 Pin on B Block  
*36E4* Air Pipe to No. 4 Pin on B Block  
*36E5* Air Pipe to No. 5 Pin on B Block  
*36E6* Air Pipe to No. 6 Pin on B Block  
*36E7* Air Pipe to No. 7 Pin on B Block  
*36E8* Air Pipe to No. 8 Pin on B Block  
*36E9* Air Pipe to No. 9 Pin on B Block  
*36E10* Air Pipe to No. 10 Pin on B Block  
*36E11* Air Pipe to No. 11 Pin on B Block  
*36E12* Air Pipe to No. 12 Pin on B Block  
*36E13* Air Pipe to No. 13 Pin on B Block  
*36E14* Air Pipe to No. 14 Pin on B Block  
*36E15†* Air Pipe to A Pin on C Block  
*a36E15* Air Pipe A, Air Tower to Valve Box  
 Holding Plate, Quadding and Centring  
 Attachment  
*36E16†* Air Pipe to B Pin on C Block  
*a36E16* Air Pipe B, Air Tower to Valve Box  
 Holding Plate, Quadding and Centring  
 Attachment  
*36E17†* Air Pipe to C Pin on C Block  
*a36E17* Air Pipe C, Air Tower to Valve Box  
 Holding Plate, Quadding and Centring  
 Attachment  
*36E18* Air Pipe to D Pin on C Block  
*b36E18* Air Pipe, D, Air Tower to Valve Box  
 Holding Plate, "Unit Shift"  
*c36E18* Air Pipe, D, Air Tower Air Pipe, to Valve  
 Box Holding Plate, "Unit Shift" 99CU  
*36E19* Air Pipe to E Pin on C Block  
*b36E19* Air Pipe, E, Air Tower to Tee  
*36E20* Air Pipe to F Pin on C Block  
*c36E20* Air Pipe, F, Air Tower to Tee  
*36E21* Air Pipe to G Pin on C Block  
*36E22* Air Pipe to H Pin on C Block  
*b36E22* Air Pipe, H, Air Tower to Tee  
*36E23* Air Pipe to I Pin on C Block  
*36E24\*\** Air Pipe to J Pin on C Block  
*36E25\*\** Air Pipe to K Pin on C Block  
*36E26* Air Pipe to L Pin on C Block  
*36E27* Air Pipe to M Pin on C Block  
*36E28\*\** Air Pipe to N Pin on C Block  
*36E29\*\** Air Pipe to '0005" Pin on D Block  
*36E30\*\** Air Pipe to '0075" Pin on D Block  
*36E31* Air Pipe to Space Pin on D Block  
*a36E33* Air Pipe, Air Blast  
*36E34* Bolt,  $\frac{1}{4}'' \times 3\frac{1}{2}''$  hexagon, to Base  
*36E35* Bolt Nut  
*36E36* Bolt,  $\frac{7}{16}'' \times 3\frac{1}{2}''$  hexagon, to Base  
*36E37* Bolt (2),  $\frac{7}{16}'' \times 2''$  hexagon, to Base  
*36E38* Bolt Nut (4)  
*b36E39††* Bush (2), Water Holes, Mould Base  
 Seating  
*a36E43* Oil Pipe, Pump Trip  
*36E44* Oil Pipe, Pump Rocker Arm  
*36E45* Oil Pipe, Pump Rocker Arm  
*36E46* Oil Pipe, Pump Rocker Arm  
*36E47* Oil Pipe, Pump Rocker Arm  
*36E48* Oil Pipe Clamp (2)  
*36E49* Oil Pipe Clamp Screw (2),  $\frac{1}{8}'' \times \frac{7}{16}''$   
*a36E87††* Pad, Seating for Mould Base  
*a36E88* Pad Screw (2),  $\frac{5}{32}'' \times \frac{5}{16}''$   
*36E90* Plug (5),  $\frac{3}{8}'' \times \frac{3}{32}''$  grub, for Air Hole to  
 C Block  
*a36E93* Air Pipe "N" into Valve Box, Two-  
 Colour Attachment  
*a36E94* Air Pipe '0075", into Valve Box, Two-  
 Colour Attachment  
*36E99* Air Pipe Nipple, for a36E15  
*36F100* Air Pipe Nut, for a36E15  
*36E101* Make-up Washer (4), for Valve Box  
 Holding Plates, Unit Adding and  
 Quadding and Centring Attachments  
*36E102* to *36E133* inclusive (refer after 36E354)  
*36E134* Bush, Water Hole, front  
*36E139* Air Pipe Nut, for a36E33  
*36E140* Bolt,  $\frac{1}{16}'' \times 1\frac{1}{4}''$ , hexagon, to Base

*36E141* Air Pipe Nipple, for 36E145  
*36E142* Air Pipe Nut, for 36E145  
*36E143* Air Pipe Nipple, for a36E16  
*36E144* Air Pipe Nut, for a36E16  
*36E145* Air Pipe A, Valve Box Holding Plate to  
 C Block, Quadding and Centring  
 Attachment  
*36E146* Air Pipe B, Valve Box Holding Plate to  
 C Block, Quadding and Centring  
 Attachment  
*36E147* Air Pipe Nipple, for 36E146  
*36E148* Air Pipe Nut, for 36E146  
*36E149* Air Pipe Nipple, for a36E17  
*36E150* Air Pipe Nut, for a36E17  
*36E151* Air Pipe C, Valve Box Holding Plate to  
 C Block, Quadding and Centring  
 Attachment  
*36E152* Air Pipe Nipple, for 36E151  
*36E153* Air Pipe Nut, for 36E151  
*36E154* Air Pipe J, Air Tower to Valve Box  
 Holding Plate, Unit Adding Attach-  
 ment  
*a36E155* Air Pipe '0005", Part 1, Tee to Bridge,  
 Two-Colour Attachment  
*b36E155* Air Pipe '0005", Part 1, Connector to  
 Bridge, Two-Colour Attachment  
*36E156* Air Pipe Connector (3), Two-Colour  
 Attachment  
*36E157* Air Pipe Connector Nut (3), Two-Colour  
 Attachment  
*36E158* Air Pipe Tee, Two-Colour Attachment  
*36E159* Air Pipe Nipple, for 36E154  
*36E160* Air Pipe Nut, for 36E154  
*36E161* Air Pipe J, Valve Box Holding Plate to  
 C Block, Unit Adding Attachment  
*36E162* Air Pipe Nipple, for 36E161  
*36E163* Air Pipe Nut, for 36E161  
*36E164* Air Pipe K, Air Tower to Valve Box  
 Holding Plate, Unit Adding Attach-  
 ment  
*36E165* Air Pipe Nipple, for 36E164  
*36E166* Air Pipe Nut, for 36E164  
*36E167* Air Pipe K, Valve Box Holding Plate to  
 C Block, Unit Adding Attachment  
*36E168* Air Pipe Nipple, for 36E167  
*36E169* Air Pipe Nut, for 36E167  
*36E170* Air Pipe N, Air Tower to Valve Box  
 Holding Plate, Unit Adding Attach-  
 ment  
*36E171* Air Pipe Nipple, for 36E170  
*36E172* Air Pipe Nut, for 36E170  
*36E173* Air Pipe N, Valve Box Holding Plate to  
 C Block, Unit Adding Attachment  
*36E174* Air Pipe Nipple, for 36E173  
*36E175* Air Pipe Nut, for 36E173  
*b36E176* Air Pipe '0005", Part 1, Air Tower to  
 Valve Box Holding Plate, Unit Adding  
 Attachment  
*36E177* Air Pipe Nipple, for 36E176  
*36E178* Air Pipe Nut, for 36E176  
*a36E179* Air Pipe '0005", Valve Box Holding Plate  
 Unit Adding, to Tee  
*36E180* Air Pipe Nipple, for 36E179  
*36E181* Air Pipe Nut, for 36E179  
*36E182* Air Pipe '0075", Air Tower to Valve Box  
 Holding Plate, Unit Adding Attach-  
 ment  
*36E183* Air Pipe Nipple, for 36E182  
*36E184* Air Pipe Nut, for 36E182  
*36E185* Air Pipe '0075", Valve Box Holding Plate to  
 D Block, Unit Adding Attachment  
*36E186* Air Pipe Nipple, for 36E185  
*36E187* Air Pipe Nut, for 36E185  
*36E272* Bush (3), Type and Rule Caster

**DUAL TYPE MOULD ATTACHMENT**

**Main Stand**  
*36E188* Air Pipe Clip  
*36E189* Air Pipe Clip Screw,  $\frac{1}{8}'' \times \frac{3}{16}''$   
*36E190* Air Pipe '0075", Part 1, Valve Box to  
 Bridge, 86CU1  
*36E191††* Air Pipe '0075", Part 2, Valve Box to  
 Bridge, 86CU1  
*36E192* Air Pipe Union, 86CU1  
*36E193* Air Pipe Connector N, to Tee (3), 86CU1  
*36E194* Air Pipe Connector Nut (3), 86CU1  
*36E195* Air Pipe Nipple, Valve Box (4), 86CU1  
*36E196* Air Pipe Nipple Nut, Valve Box (4),  
 86CU1  
*36E197* Air Pipe '0075", Part 1, to Valve Box  
*36E198* Air Pipe Tee, for 36E197  
*36E199* Air Pipe '0075", Part 2, to Valve Box  
*36E200* Air Pipe Tee, for 36E199  
*36E201* Air Pipe Connector '0075", to Tee (6)  
*36E202* Air Pipe Connector Nut (6)  
*36E203* Air Pipe Connector Plug Screw,  $163'' \times \frac{1}{4}''$ ,  
 grub  
*36E204††* Air Pipe N + '0075", Switch to Bridge,  
 86CU2  
*36E205* Air Pipe N | '0075", Valve Box to  
 Switch, 86CU2

*36E206* Air Pipe '0075", Cock A to Tee, 86CU2  
*36E207* Air Pipe Connector, 86CU2  
*36E208* Air Pipe Connector Nut, 86CU2  
*36E209* Air Pipe Tee, 86CU2  
*36E210* Air Pipe '0075", from Cock B, 86CU2  
*36E211* Air Pipe Connector, 86CU2  
*36E212* Air Pipe Connector Nut, 86CU2  
*36E213††* Air Pipe '0075", Switch to Bridge, 86CU2  
*36E214* Air Pipe '0075", Tee from Cock A to D  
 Block, 86CU2  
*36E215* Air Pipe Connector, 86CU2  
*36E216* Air Pipe Connector Nut, 86CU2  
*36E217* Air Pipe Union, 86CU2  
*36E218* Air Pipe '0075", to Cock A, 86CU2  
*a36E219* Air Pipe Cock A with Nuts, 86CU2  
*36E220* Air Pipe '0075", to Cock B, 86CU2  
*36E221* Air Pipe Cock B with Connectors and  
 Nuts, 86CU2  
*36E222* Air Pipe Connector, 86CU2  
*36E223* Air Pipe Connector Nut, 86CU2  
*36E224* Air Pipe Tee, 86CU2  
*36E225* Air Pipe '0075", Part 1, Valve Box to  
 Switch, 86CU2  
*36E226* Air Pipe Connector, 86CU2  
*36E227* Air Pipe Connector Nut, 86CU2  
*36E228* Air Pipe '0075", Part 2, Valve Box to  
 Switch, 86CU2  
*36E229* Air Pipe Connector, 86CU2  
*36E230* Air Pipe Connector Nut, 86CU2  
*36E231* Air Pipe Nut, 86CU2  
*36E232* Air Pipe Connector, Pipe '0075", to D  
 Block, 86CU2  
*36E233* Air Pipe Connector Nut, 86CU2  
*36E234* Air Pipe Switch Air Pipe Connector (4),  
 86CU2  
*36E235* Air Pipe Switch, 86CU2  
*36E235 assd.* Air Pipe Switch, assembled, 86CU2  
*36E236* Air Pipe Switch Body, 86CU2  
*36E237* Air Pipe Switch Body Plug Screw (2),  
 $163'' \times \frac{1}{4}''$  grub, 86CU2  
*36E238* Air Pipe Switch Nut, 86CU2  
*36E239* Air Pipe Switch Spring Washer, 86CU2  
*36E240* Air Pipe Switch Washer, front, 86CU2  
*36E241* Air Pipe Switch Washer, rear, 86CU2  
*36E242* Air Pipe Switch Air Pipe Connector  
 Elbow, 86CU3  
*36E243* Air Pipe Switch Air Pipe Connector  
 Lock Nut, 86CU3  
*36E244* Air Pipe Switch Air Pipe Connector,  
 straight (2), 86CU3  
*36E245* Air Pipe Switch Air Pipe Tee, 86CU3  
*36E246* Air Pipe Switch Air Pipe Tee Lock Nut,  
 86CU3  
*36E247* Air Pipe Switch Bracket, 86CU3  
*36E248* Air Pipe Switch Bracket Screw (4),  
 86CU3  
*36E249* Air Pipe N, Tee to Valve Box 86CU3  
*36E250* Air Pipe Tee, 86CU3  
*36E251* Air Pipe N + '0075", Switch to Bridge,  
 86CU3  
*36E252* Air Pipe N + '0075", Valve Box to Switch,  
 86CU3  
*36E253* Air Pipe '0075", Air Tower to Tee,  
 86CU3  
*36E254* Air Pipe '0075", Cock A to Tee, 86CU3  
*36E255* Air Pipe Tee, 86CU3  
*36E256* Air Pipe '0075", Cock B to Union,  
 86CU3  
*36E257* Air Pipe Union, 86CU3  
*36E258* Air Pipe '0075", Connector to Cock B,  
 86CU3  
*a36E259* Air Pipe Cock B with Nuts, 86CU3  
*36E260* Air Pipe '0075", Switch to Bridge  
*36E261* Air Pipe '0075", Tee to Cock A, 86CU3  
*36E262* Air Pipe Cock A with Nuts, 86CU3  
*36E263* Air Pipe '0075", Tee to Valve Box,  
 86CU3  
*36E264* Air Pipe Tee, 86CU3  
*36E265* Air Pipe '0075", Union to Unit Adding  
 Valve Box, 86CU3  
*36E266* Air Pipe '0075", Valve Box to Switch,  
 86CU3  
*36E267* Air Pipe Connector '0075", to Tee (3),  
 86CU3  
*36E268* Air Pipe Connector Nut (3), 86CU3  
*36E269* Air Pipe Support, 86CU3  
*36E270* Air Pipe Support Clip, 86CU3  
*36E271* Air Pipe Support Clip Screw,  $\frac{5}{32}'' \times \frac{5}{16}''$ ,  
 hexagon, 86CU3  
*36E272* (refer after 36E187)  
*36E354* Air Pipe Switch Stop Pin  
*36E358* Air Pipe Cock Connector (4), 86CU2

**DUPLEX MOULD ATTACHMENT  
 COMPOSITION CASTER  
 INCORPORATING FACILITIES FOR  
 FITTING DUAL TYPE AND  
 DUPLEX MOULD ATTACHMENTS  
 i.e. machines ordered for Middle East or India**

*qw36EE††* Main Stand  
*36E102††* Air Pipe N, Valve Box to Tee