

14B
c14B Normal Wedge Locking Pin
14B1 Adjusting Nut
14B2 Adjusting Nut Lock Nut
b14B3 Bush
14B4 Bush Adjusting Sleeve
14B5 Bush Adjusting Sleeve Nut
b14B6 Bush Guide Screw
b14B8 Spring
14B10 Spring Abutment, upper
a14B12 Lifting Handle, display type casting (see Plate 35)
14B13* Shank Fixing Pin
Xe14B Normal Wedge Locking Pin group; consists of c14B, 14B1 and 2, b14B3, 14B4 and 5, b14B6, b14B8, 14B10
Xf14B Normal Wedge Locking Pin, Type and Rule Caster, group; consists of c14B, 14B1 and 2, b14B3, 14B4 and 5, b14B6, b14B8, 14B10, a14B12
*Composition Casters numbered 22001 to 25200 inclusive were equipped with this part

15B
k15B Normal Wedge Locking Pin Stand
15B1 Bolt, $\frac{3}{16}'' \times \frac{9}{16}''$, to C Pin Block
15B2 Taper Pin (2), $\frac{9}{32}'' \times 1\frac{1}{4}''$, to B Pin Block
a15B2 Taper Pin (2), $\frac{9}{32}'' \times 1\frac{1}{4}''$, "Unit Shift"
15B3 Screw, $\frac{1}{4}'' \times \frac{7}{8}''$, to B Pin Block
15B4 Screw, $\frac{1}{4}'' \times \frac{7}{8}''$, to B Pin Block
15B6 Screw (2), $\frac{9}{16}'' \times \frac{1}{2}''$, to B Pin Block
15B14 Cover
15B15 Cover Screw
15B16 Cover Screw Spring Washer
15B17 Cover Screw Washer
Xj15B Normal Wedge Locking Pin Stand group; consists of k15B, 15B1, 15B2(2), 15B3 and 4, 15B6(2), 15B14 to 17 inclusive

1D
a1D Air Pin, Justification, left and right (2)
1D2 Seating Ring (2)

2D
b2D Air Pin, Space, centre
2D2 Seating Ring

3D
c3DD* † Air Pin Block, Justification
d3D Air Pin Block, Type and Rule Caster (see Plate 29)
a3D1 Cover Plate
3D2 Cover Plate Screw, short, $\frac{1}{16}'' \times \frac{1}{2}''$, to Block
3D3 Cover Plate Screw, long (2), for Spring Plate, to Block
3D4 Taper Pin (2), $\frac{9}{32}'' \times 1\frac{1}{4}''$, to Main Stand
3D4r Taper Pin, oversize, 1st repair
3D5 Screw (4), $\frac{1}{16}'' \times \frac{1}{2}''$, to Main Stand
b3D6 Shoe, for Matrix Jaw Stop Rack Locking Bar
a3D7 Shoe Screw (2), $\frac{3}{16}'' \times \frac{7}{16}''$, hexagon, to Block
3D8 Stud
3D9 Stud Nut
3D10 Stud Washer
a3D12 Set Screw, $\frac{1}{8}'' \times \frac{1}{16}''$, for Bell Crank Fulcrum Pin
Xc3D† Air Pin Block, Justification, group; consists of c3DD, a3D1, 3D2, 3D3(2), 3D4(2), 3D5(4), b3D6, a3D7(2), 3D9 and 10, a3D12

Xd3D Air Pin Block, Type and Rule Caster, group; consists of d3D, 3D4(2), 3D5(4)
*c3DD consists of c3D, 3D8
†Can be fitted only at Workshops

4D

4D Bell Crank, centre (Not supplied separately, order X4D)
4D1 Abutment Screw, $\frac{5}{32}'' \times \frac{5}{8}''$, grub
4D2 Abutment Screw Lock Nut
4D3 Stop Screw, $\frac{5}{32}'' \times \frac{3}{4}''$, grub
4D4 Stop Screw Lock Nut
X4D Bell Crank, centre, group; consists of 4D, 4D1 to 4 inclusive

5D

5D Bell Crank, left (Not supplied separately, order X5D)
5D1 Abutment Screw, $\frac{5}{32}'' \times \frac{5}{8}''$, grub
5D2 Abutment Screw Lock Nut
5D3 Stop Screw, $\frac{5}{32}'' \times \frac{3}{4}''$, grub
5D4 Stop Screw Lock Nut
X5D Bell Crank, left, group; consists of 5D, 5D1 to 4 inclusive

6D

6D Bell Crank, right (Not supplied separately, order X6D)
6D1 Abutment Screw, $\frac{5}{32}'' \times \frac{5}{8}''$, grub
6D2 Abutment Screw Lock Nut
6D3 Stop Screw, $\frac{5}{32}'' \times \frac{3}{4}''$, grub
6D4 Stop Screw Lock Nut
X6D Bell Crank, right, group; consists of 6D, 6D1 to 4 inclusive

7D

a7D Bell Crank Fulcrum Pin

12D

12D Justification Wedge Centring Tooth
12D1 Screw (2), $\frac{5}{32}'' \times \frac{3}{32}''$, to Pin Block
X12D Justification Wedge Centring Tooth group; consists of 12D, 12D1(2)

13D

b13D Justification Wedge Lever, rear Wedge (Not supplied separately, order Xb13D)
13D1 Pin
13D2 Pin Split Pin, $\frac{1}{16}'' \times \frac{3}{8}''$
a13D3 Plate
b13D4 Plate Rivet
13D5 Button
Xb13D Justification Wedge Lever, rear Wedge, group; consists of b13D, 13D1 and 2, a13D3, b13D4, 13D5

14D

b14D Justification Wedge Lever, front Wedge (Not supplied separately, order Xb14D)
14D1 Pin
14D2 Pin Split Pin, $\frac{1}{16}'' \times \frac{3}{8}''$
a14D3 Plate
a14D4 Plate Rivet
14D5 Button
Xb14D Justification Wedge Lever, front Wedge group; consists of b14D, 14D1 and 2, a14D3 and 4, 14D5

15D

b15D Justification Wedge Lever Arm (2)
a15D1* Adjusting Nut (2)
15D2* Adjusting Nut Lock Nut (2)
15D3* Rod (2)
a15D3 Rod (2)
15D5 Rod Lock Screw (2), $\frac{5}{32}'' \times \frac{7}{32}''$
Xc15D Justification Wedge Lever Arm (2) group; each consists of b15D, a15D3, 15D5
*Composition Casters numbered 22001 to 24625 inclusive were equipped with these parts

16D

16D Justification Wedge Lever Arm Spring (2)

17D

17D Justification Wedge Lever Arm Spring Plate

18D

18D Justification Wedge Lever Fulcrum Pin

20D

a20D Micrometer Wedge
a20D1 Shank
a20D2 Adjusting Screw
a20D3 Adjusting Screw Spring
20D4 Adjusting Screw Spring Screw (2), $\frac{1}{8}'' \times \frac{1}{8}''$
a20D5 Shank Nut
20D7 Shank Spring
Xa20D Micrometer Wedge group; consists of a20D, a20D1, 2 and 3, 20D4(2), a20D5, 20D7

55D

55D Transfer Wedge Shifter
55D1 Spring, inside
55D2 Spring, outside
55D3 Spring Abutment, lower
55D4 Spring Abutment, upper
55D5 Nut
X55D Transfer Wedge Shifter group; consists of 55D, 55D1 to 5 inclusive

56D

a56D Transfer Wedge Shifter Lever
a56D1 Fulcrum Screw
Xa56D Transfer Wedge Shifter Lever group; consists of a56D, a56D1

57D

b57D Transfer Wedge Shifter Lever Arm
a57D1* Adjusting Nut
57D2* Adjusting Nut Lock Nut
57D3 Fulcrum Pin
57D4 Rod
a57D4 Rod
57D5 Rod Lock Screw, $\frac{5}{32}'' \times \frac{7}{32}''$
Xb57D Transfer Wedge Shifter Lever Arm group; consists of b57D, 57D3, a57D4, 57D5
*Composition Casters numbered 22001 to 24625 inclusive were equipped with these parts

58D

58D Transfer Wedge Shifter Lever Arm Spring