

1B
 a1B Air Pin (14)
 1B1 Spring (14)
 1B2 Seating Ring (14)
Xa1B Air Pin group; consists of a1B(14), 1B1(14), 1B2(14), Xb2B

2B
 b2B Air Pin, fixed
 a2B1 Spring
Xb2B Air Pin, fixed, group; consists of b2B, a2B1

3B
 h3BB* † Air Pin Block, front
 e3BB† † Air Pin Block, front, Type and Rule Caster (see Plate 29)
 3B1 Taper Pin, $\frac{3}{16}'' \times 2\frac{1}{4}''$, left
 3B1r Taper Pin, oversize, 1st repair
 3B2 Taper Pin, $\frac{3}{16}'' \times 1\frac{1}{4}''$, right
 3B2r Taper Pin, oversize, 1st repair
 3B3 Screw (2), $\frac{5}{16}'' \times 1\frac{1}{8}''$
 3B4 Screw, $\frac{5}{16}'' \times 1\frac{1}{8}''$
 3B5 Screw, $\frac{1}{4}'' \times 1\frac{1}{8}''$
 3B6 Screw, $\frac{1}{4}'' \times 1\frac{1}{8}''$
 3B7 Screw, $\frac{1}{4}'' \times \frac{7}{8}''$
 a3B10 Plug Screw (2), $\cdot 190'' \times \frac{3}{16}''$, grub, Air Blast
 3B13 Bush, for Air Pin Holes, repair
 3B14 Screw (2), $\frac{1}{4}'' \times \frac{3}{32}''$, grub
 3B15 Bush, for Piston Operating Sliding Frame Draw Rod "Unit Shift"

Xh3B Air Pin Block group; consists of h3BB, 3B1 and 2, 3B3(2), 3B4 to 7 inclusive
Xe3B Air Pin Block, Type and Rule Caster, group; consists of e3BB, 3B1 and 2, 3B3(2), 3B4 to 7 inclusive
 *h3BB consists of h3B, a3B10(2), 3B14(2), 3B15
 †e3BB consists of e3B, a3B10(2), 3B14(2)
 †Can be fitted only at Workshops

4B
 d4B* Air Pin Plate, front
 4B1 Taper Pin (2), $\frac{9}{32}'' \times 1\frac{1}{4}''$
 a4B1 Taper Pin (2), $\frac{9}{32}'' \times 1\frac{1}{4}''$ "Unit Shift"
 4B2 Screw (4), $\frac{1}{4}'' \times \frac{3}{8}''$, to Block
*Xd4B** Air Pin Plate, front, group; consists of d4B, 4B1(2), 4B2(4)
 *Can be fitted only at Workshops

9B
 b9B† Matrix Jaw Shoe Packing Block, left, large, Type and Rule Caster (see Plate 29)
 d9B* † Matrix Jaw Shoe Packing Block, left, large
 e9B Matrix Jaw Shoe Packing Block, left, large
 9B2 Taper Pin, $\frac{9}{32}'' \times 1\frac{1}{4}''$
 a9B2 Taper Pin (2), $\frac{9}{32}'' \times 1\frac{1}{4}''$, "Unit Shift"
 a9B3* Screw, top, $\frac{1}{4}'' \times 1\frac{1}{8}''$
 b9B3 Screw, top, $\frac{1}{4}'' \times 1\frac{1}{8}''$
 a9B4* Shoe
 b9B4 Separator Plate, for Matrix and Pin Jaws
 a9B5 Clamp, lower (see Plate 6)
 a9B6 Clamp, upper (see Plate 6)
 a9B7 Clamp Screw, $\frac{1}{16}'' \times 1\frac{1}{16}''$ (see Plate 6)
 a9B8 Screw, rear, $\frac{1}{4}'' \times 1''$
 a9B9 Screw, front, $\frac{1}{4}'' \times \frac{3}{4}''$
 9B11 Retaining Plate for Sliding Frame Draw Rod
 9B12 Retaining Plate Spring
 9B13 Retaining Plate Support Block
 9B14 Retaining Plate Support Block Spring Post

*Xd9B** † Matrix Jaw Shoe Packing Block, left, large, group; consists of d9B, 9B2, a9B3 to 9 inclusive
Xf9B Matrix Jaw Shoe Packing Block, left, large, group; consists of e9B, 9B2, b9B3 and 4, a9B5 to 9 inclusive, 9B11 to 14 inclusive
 *Composition Casters numbered 22001 to 26952 inclusive were equipped with these parts
 †Can be fitted only at Workshops

10B
 b10B* Matrix Jaw Shoe Packing Block, left, small
 c10B Matrix Jaw Shoe Packing Block, left, small
 *Composition Casters numbered 22001 to 26952 inclusive were equipped with this part

11B
 Matrix Jaw Shoe Packing Block, right
 11B1 Bolt, $\frac{1}{16}'' \times \frac{3}{8}''$, hexagon
 11B2 Cover
 11B3 Cover Screw, $\frac{3}{16}'' \times \frac{3}{4}''$
X11B Matrix Jaw Shoe Packing Block, right, group; consists of 11B, 11B1, 2 and 3

23B
 b23BB* Type Carrier Shoe, long
 c23BB† Type Carrier Shoe, long, for display type casting (see Plate 35)
 c23BB assd. † Type Carrier Shoe, long, assembled, for display type casting
 23B1 Screw, right and centre (2), $\frac{1}{4}'' \times \frac{7}{8}''$
 23B2 Screw, left, $\frac{1}{4}'' \times \frac{3}{4}''$
 a23B3|| Cam, front
 b23B3|| Cam, front, for display type casting (see Plate 35)
 a23B4|| Cam, rear
 b23B4B§ Cam, rear, movable, for display type casting (see Plate 35)

a23B5 Cam Rivet, lower (1 or 3)
 a23B6 Cam Rivet, right
 a23B7 Cam Rivet, centre, left (2)
 23B12|| Cam Fulcrum Pin, for display type casting (see Plate 35)
 a23B13|| Cam Fulcrum Pin Knob, for display type casting (see Plate 35)
 23B14 Cam Fulcrum Pin Knob Pin, for display type casting (see Plate 35)
 a23B15 Cam Locating Pin, in Cam, rear, for display type casting
 a23B16 Cam Spring, for display type casting
Xb23B Type Carrier Shoe, long, group; consists of b23BB, 23B1(2), 23B2
Xc23B Type Carrier Shoe, long, for display type casting, group; consists of c23BB assd., 23B1(2), 23B2
 *b23BB consists of b23B, a23B3 to 6 inclusive, a23B7(2)
 †c23BB consists of c23B, b23B3, a23B5(3)
 ‡c23BB assd. consists of c23BB, b23B4B, a23B16
 §b23B4B consists of b23B4, 23B12, a23B13, 23B14, a23B15
 ||Can be fitted only at Workshops

24B
 b24B Type Carrier Shoe, short
 24B1 Screw, $\frac{1}{4}'' \times \frac{3}{4}''$
 f24B2 Plate, Trip for Type Clamp, Display Attachment (see Plate 35)

e24B2 Plate, Trip for Type Clamp
 d24B2 Plate, Trip for Type Clamp, Short Lead and Rule Attachment (see Plate 35)
 24B4 Screw, $\frac{1}{4}'' \times \frac{15}{16}''$
Xc24B Type Carrier Shoe, short, group; consists of b24B, 24B1, e24B2, 24B4

28B
 a28B Type Pusher Guide
 28B1 Screw, $\frac{3}{16}'' \times \frac{7}{16}''$
 a28B2 Cover
 a28B3 Cover Screw (2), $\frac{3}{8}'' \times \frac{11}{14}''$, countersunk
Xa28B Type Pusher Guide group; consists of a28B, 28B1, a28B2, a28B3(2)

36B
 f36B1 Pin Jaw Guide Rod Stand, right
 36B2 Nut
Xd36B Pin Jaw Guide Rod Stand, right, group; consists of f36B1, 36B2

41B
 a41B1 Buffer, Matrix Jaw, left
 41B2 Stop, in Support
 41B3 Stop Rivet (2)
 41B4 Stud
 41B5 Stud Nut
 41B6 Stud Split Pin, $\frac{1}{16}'' \times \frac{5}{8}''$
 41B7 Stud Washer
 41B8 Buffer, Matrix Jaw, right
 41B9 Stop, in Support
 41B10 Stop Rivet (2)
 41B11 Stud
 41B12 Stud Split Pin, $\frac{1}{16}'' \times \frac{5}{8}''$
 41B13 Stud Taper Pin, $\frac{3}{64}'' \times \frac{5}{8}''$
 41B14 Stud Washer
 b41B15B* † Buffer Support and Matrix Jaw Shoe
 c41B15B† Buffer Support and Matrix Jaw Shoe
 41B16 Screw, rear, $\frac{1}{4}'' \times 1\frac{1}{4}''$
 41B17 Screw, top (2), $\frac{1}{4}'' \times 1\frac{1}{16}''$
Xb41B† Buffer, Matrix Jaws, left and right, group; consists of 41B1, 41B6 and 7, a41B8, 41B12, 41B14, b41B15B, 41B16, 41B17(2)

Xd41B Buffer, Matrix Jaws, left and right, group; consists of a41B1, 41B6 and 7, 41B8, 41B12, 41B14, c41B15B, 41B16, 41B17(2)
 *b41B15B consists of 41B2, 41B3(2), 41B4 and 5, 41B9, 41B10(2), 41B11, 41B13, b41B15
 †c41B15B consists of 41B2, 41B3(2), 41B4 and 5, 41B9, 41B10(2), 41B11, 41B13, c41B15
 ‡Composition Casters numbered 26120 to 26952 inclusive were equipped with these parts
 §Can be fitted only at Workshops

42B
 42B1 Buffer Spring, front
 42B2 Rod
 a42B2 Rod
 42B3 Rod Clip
 42B4 Rod Clip Screw, $\frac{5}{32}'' \times \frac{1}{4}''$
 42B5 Rod Nut (for assembly purposes only)
 42B6 Rod Washer (for assembly purposes only)
 42B7 Rod Washer
*X42B** Buffer Spring, front, group; consists of 42B1 to 7 inclusive
Xa42B Buffer Spring, front, group; consists of 42B1, a42B2, 42B3 to 7 inclusive
 *Composition Casters numbered 22001 to 26952 inclusive were equipped with these parts